



ATMOsphere Europe 2012

efficiency analysis and comparison of
innovative CO₂-refrigeration systems

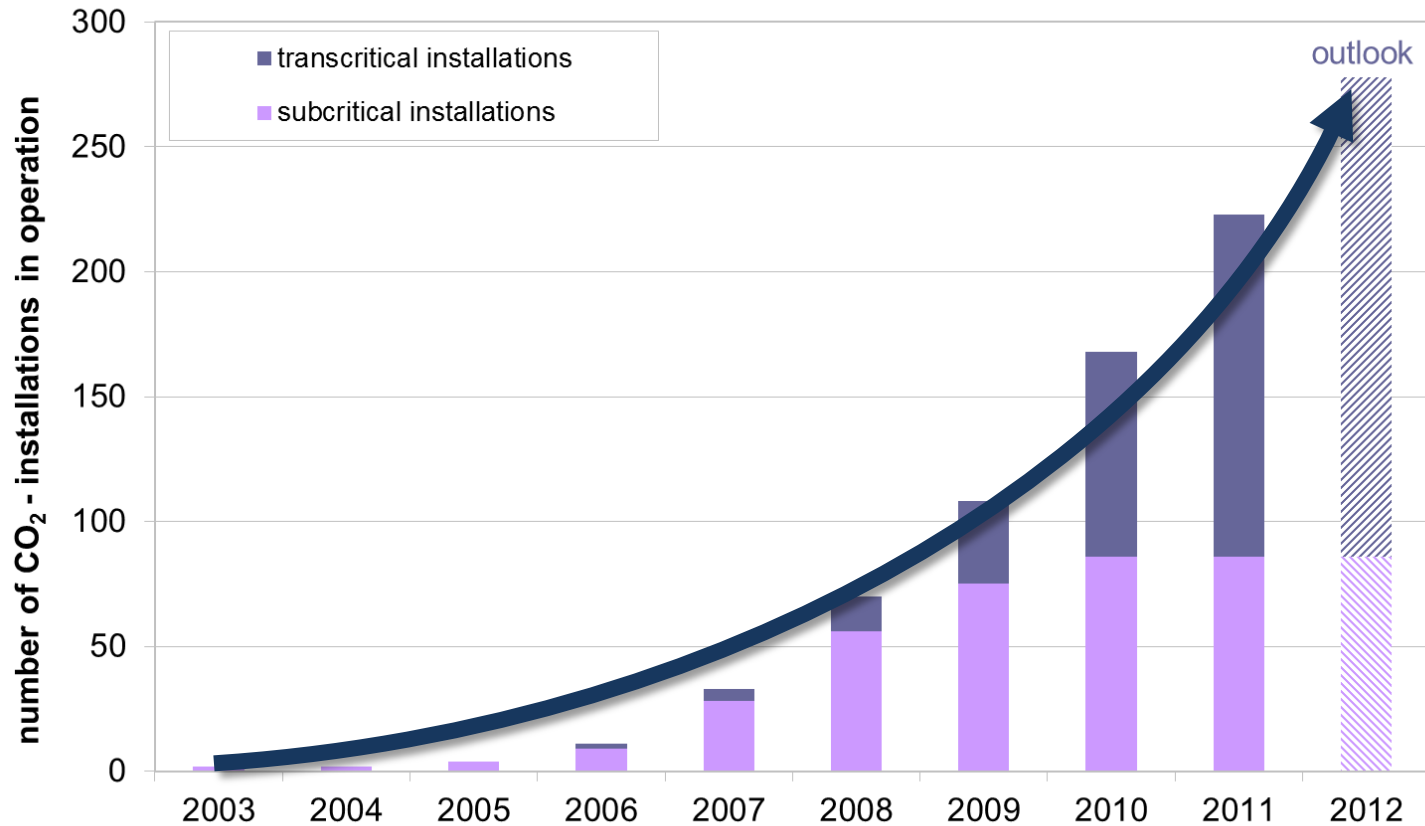
07.11.2012

Jonas Schönenberger

CO₂ commercial references

1

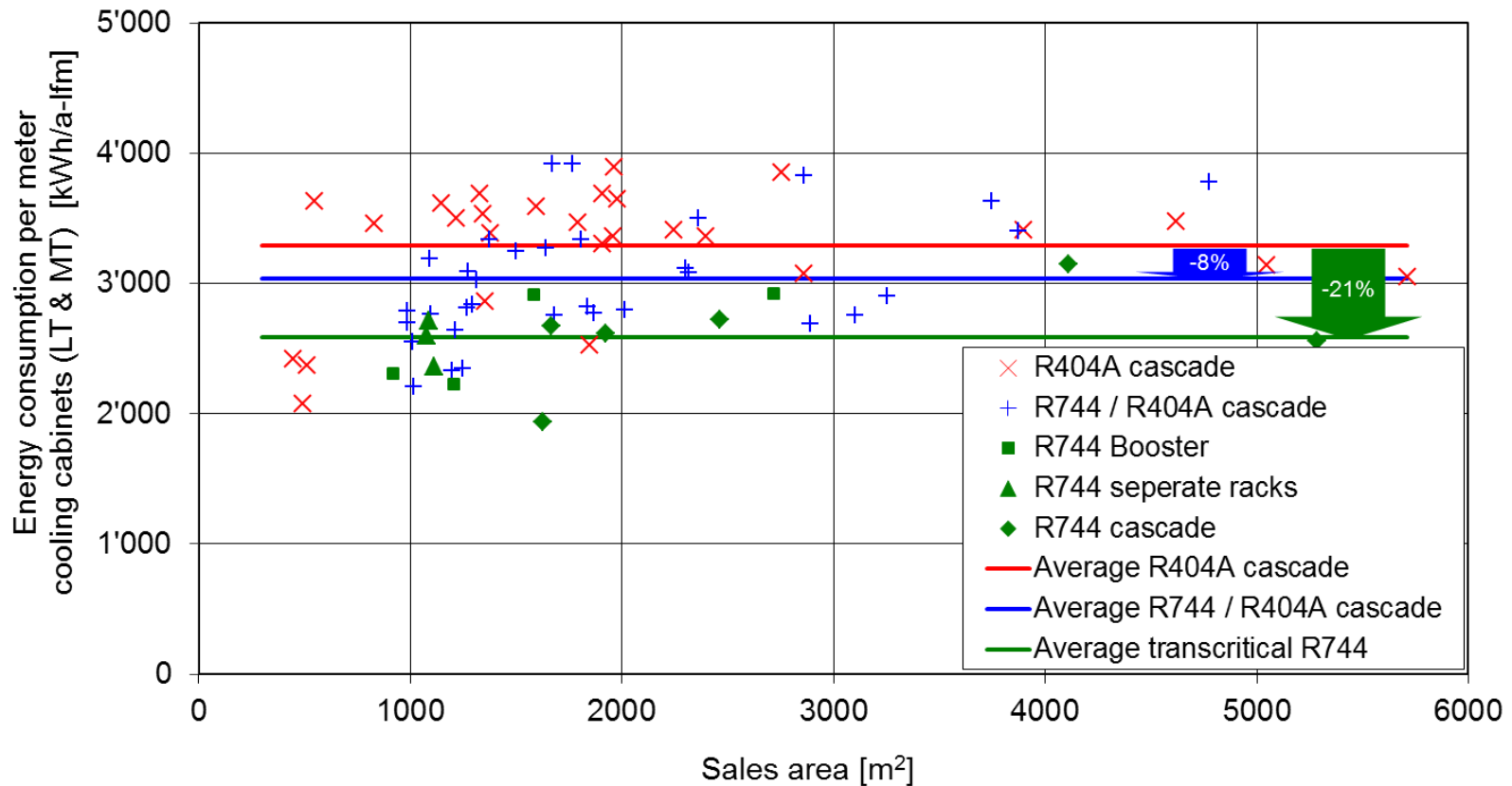
CO₂-systems in operation by Frigo-Consulting Ltd



CO₂ efficiency increase

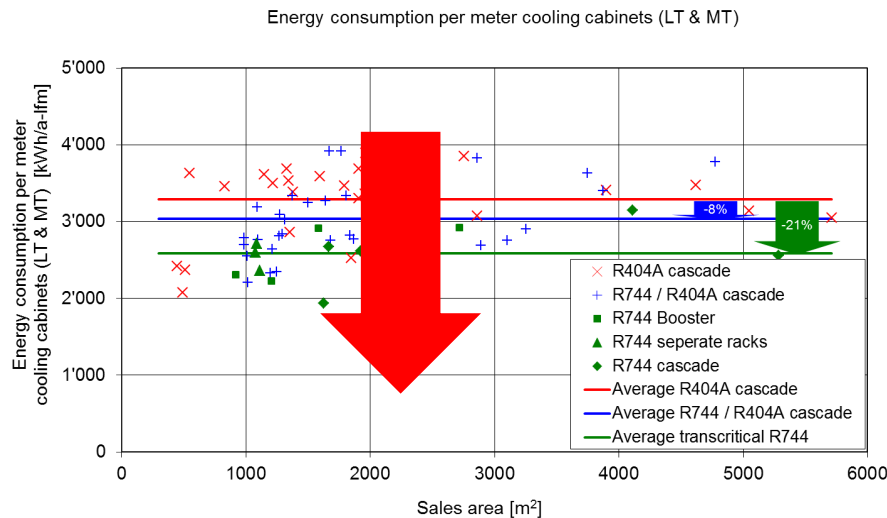
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Energy consumption per meter cooling cabinets (LT & MT)



CO₂ efficiency increase

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Schweizerische Eidgenossenschaft
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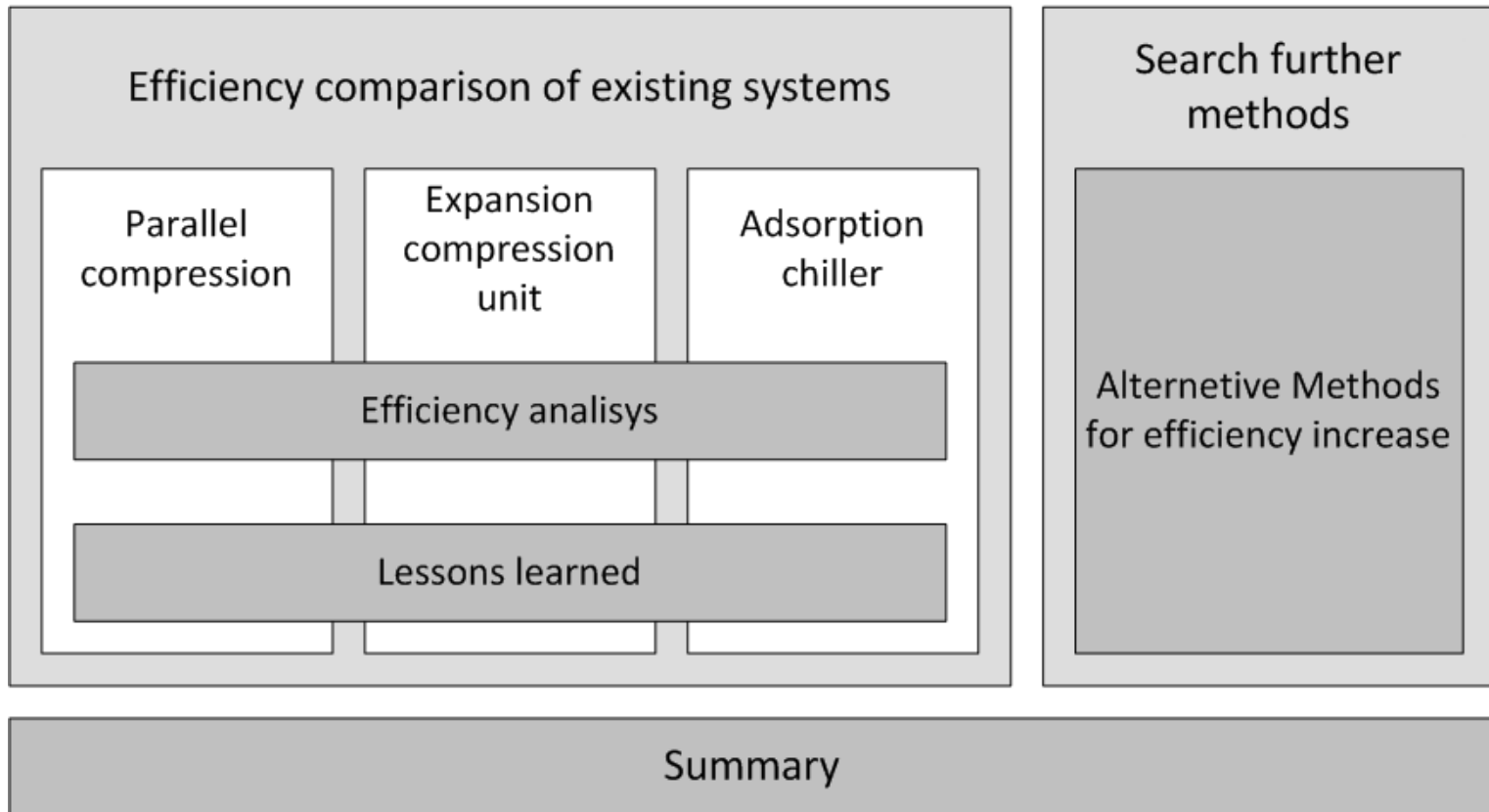
Bundesamt für Energie BFE
Office fédéral de l'énergie OFEN

- Efficiency analysis of existing innovations
- Search further methods to increase efficiency

Content

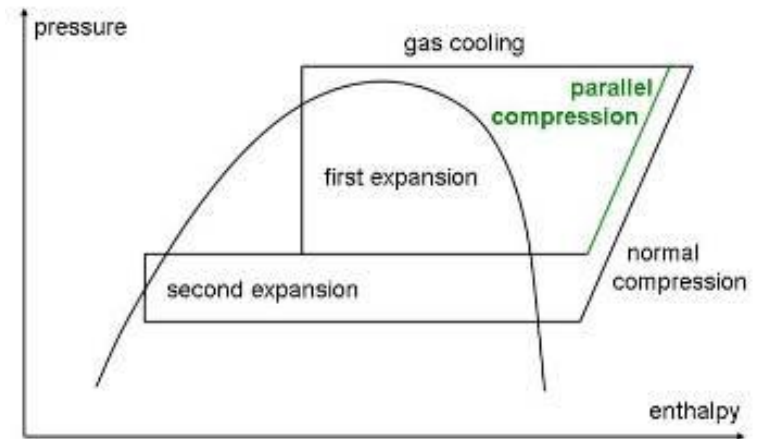
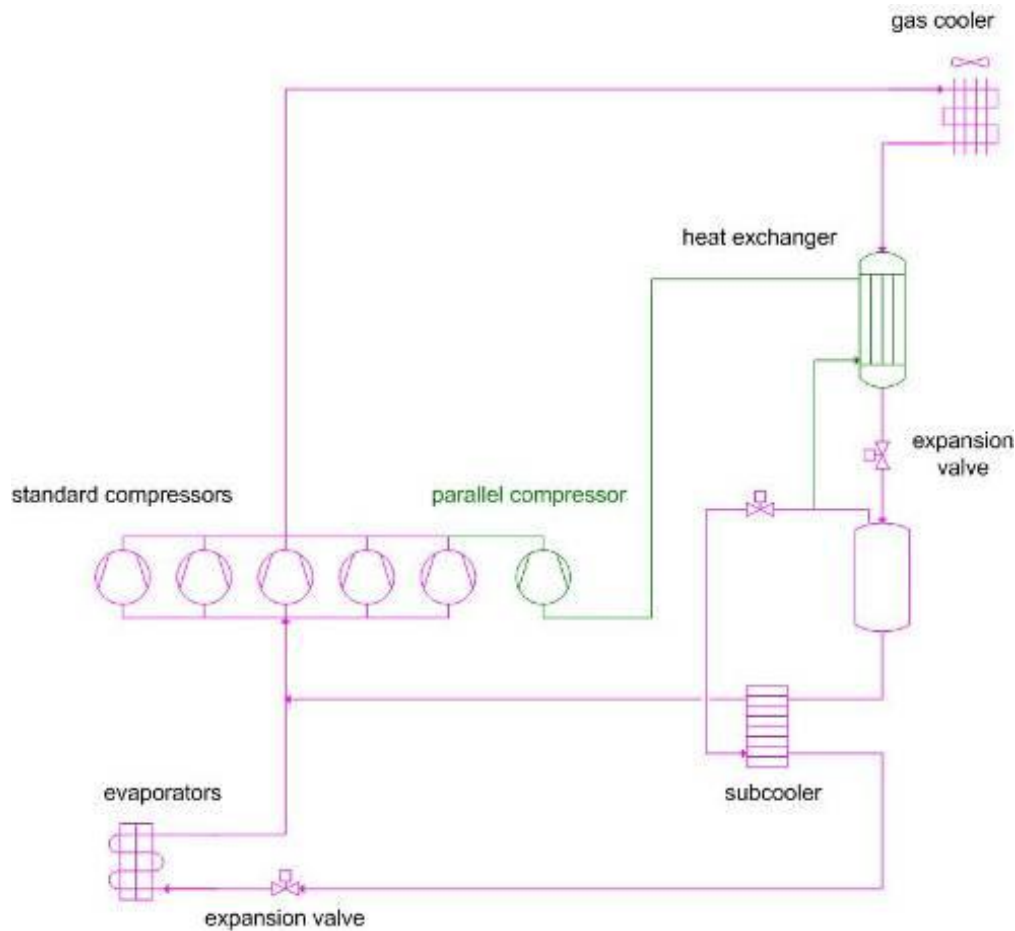
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Efficiency analysis and comparison of innovative CO2-refrigeration systems



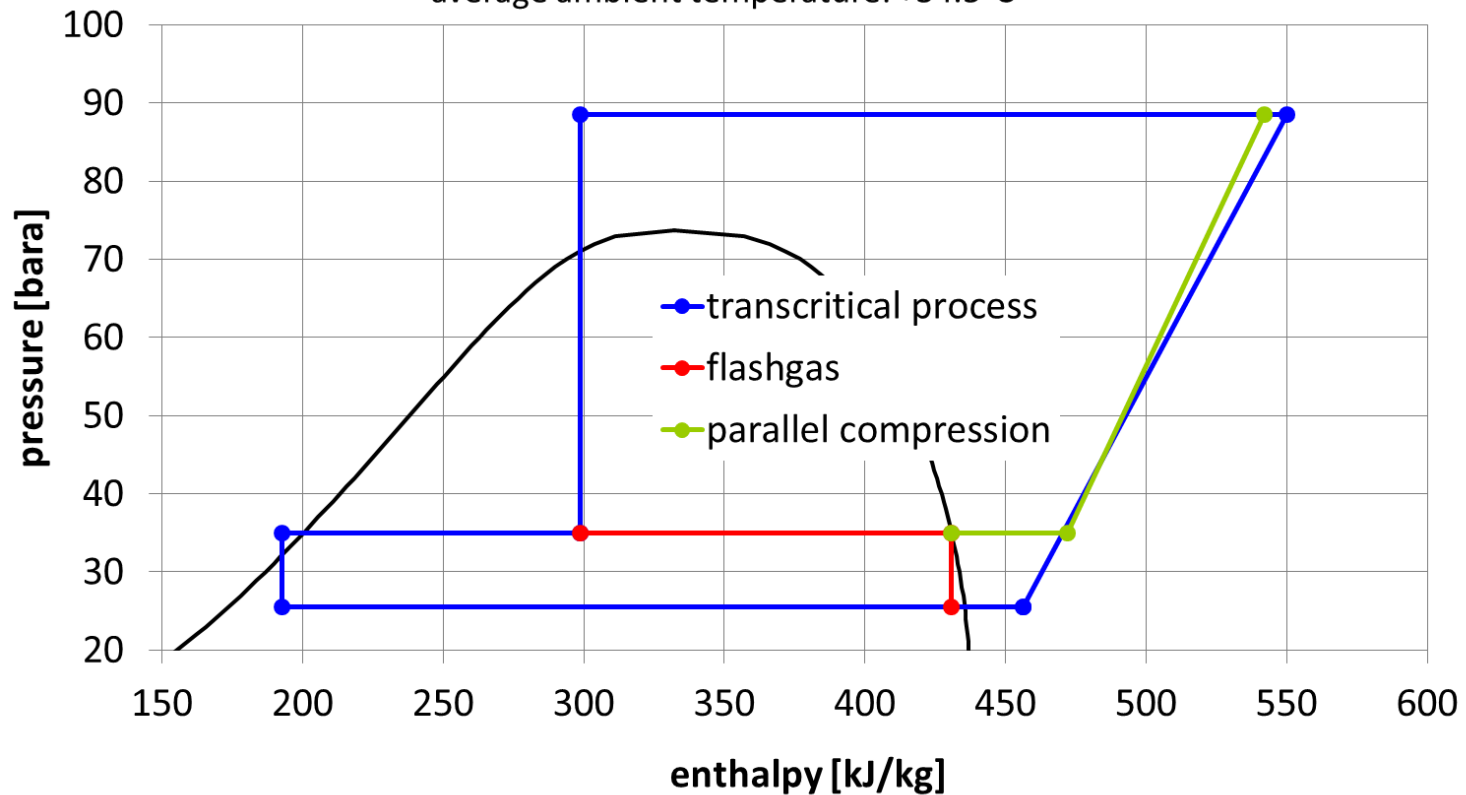
Parallel compression

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Parallel compression: efficiency analysis

**Prozess of transcritical CO₂-rack with parallel compression
plotted in p-h-diagramm**
average ambient temperature: +34.5°C



Parallel compression: lessons learned

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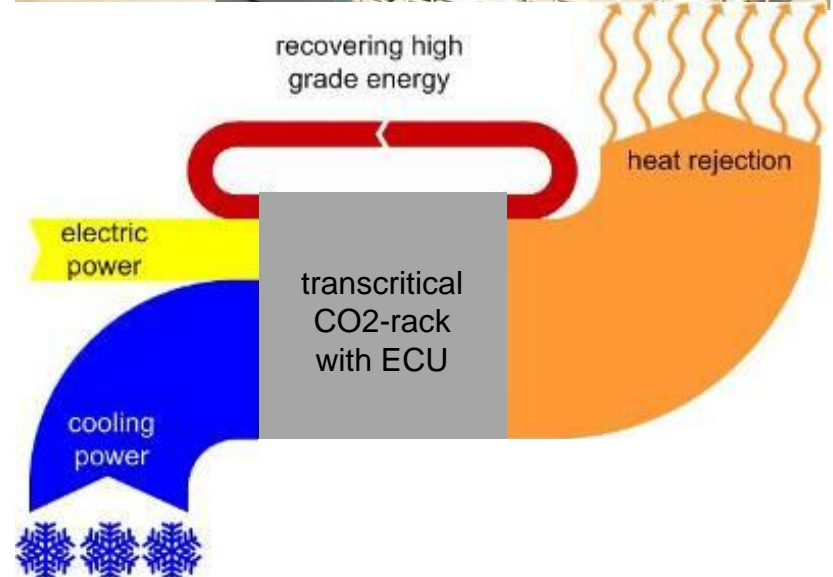
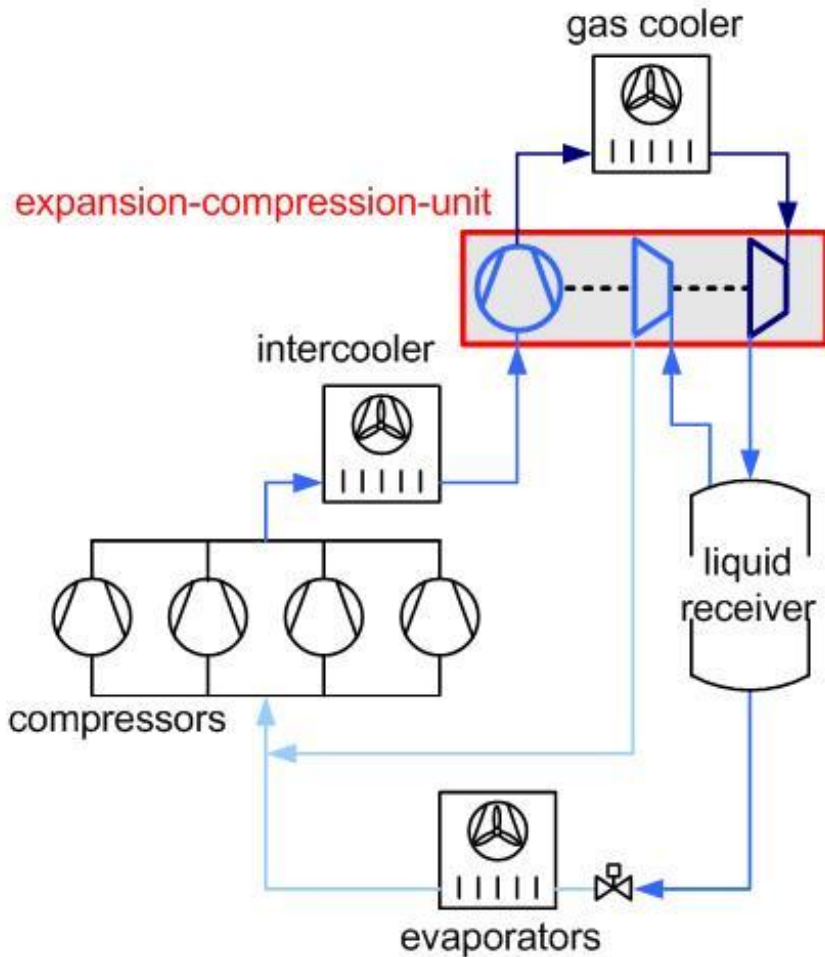
- Effective way to increase efficiency
- System based on standard components
- High operational safety

special attention:

- Suction gas superheat of parallel compressor
- Take into account part load characteristics

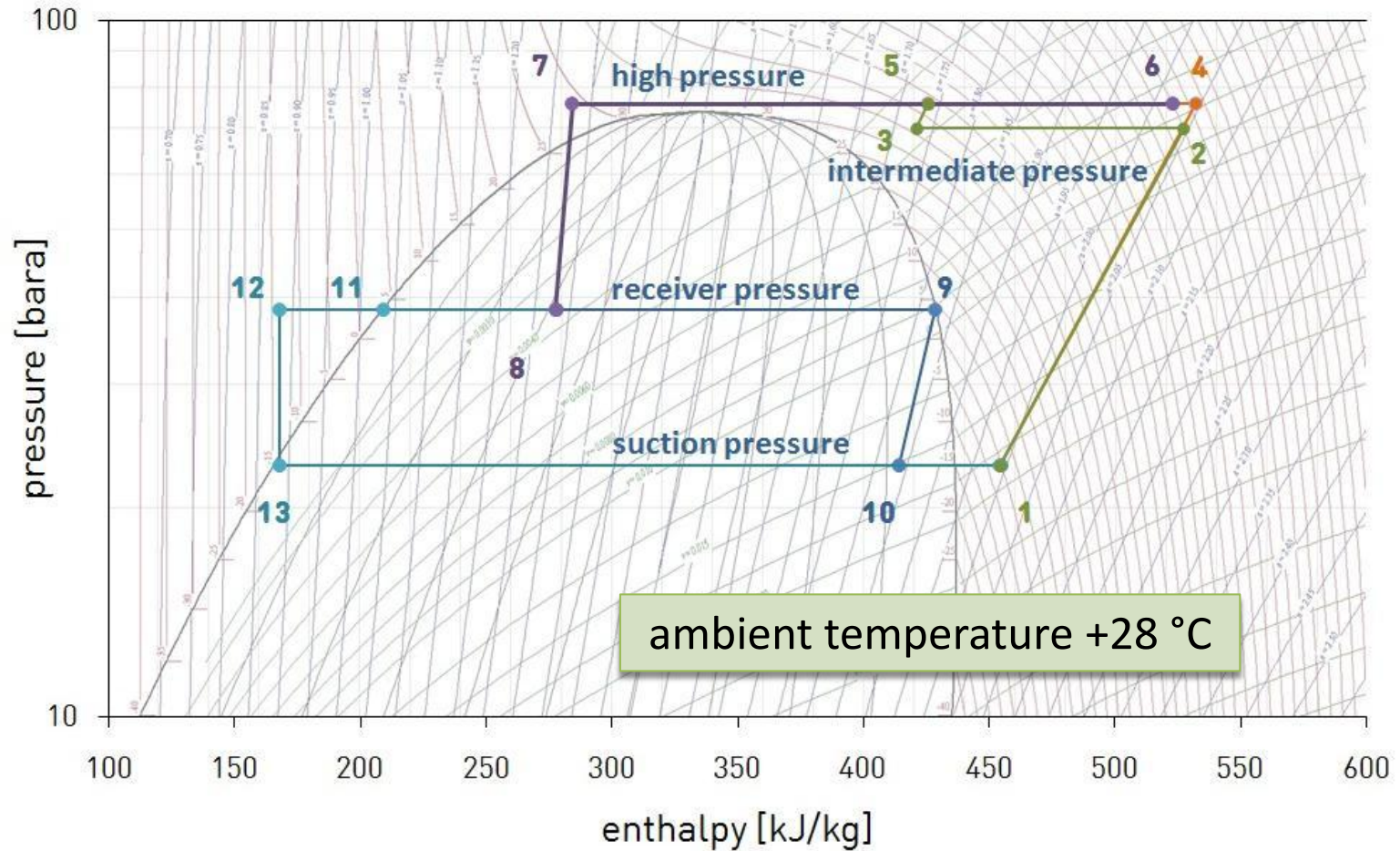
Expansion compression unit (ECU)

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ECU: efficiency analysis

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ECU: lessons learned

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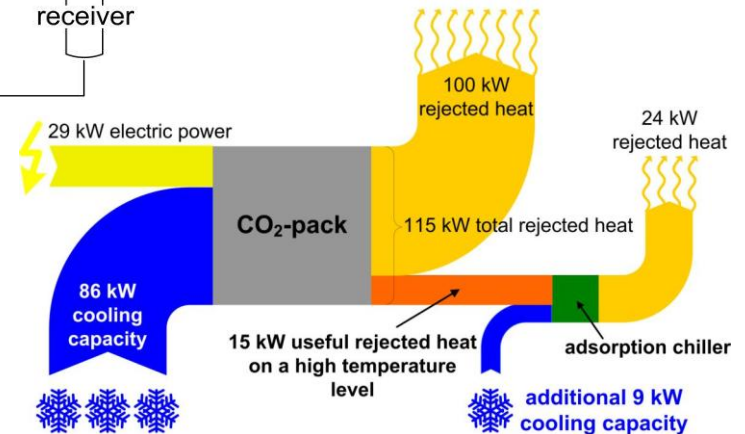
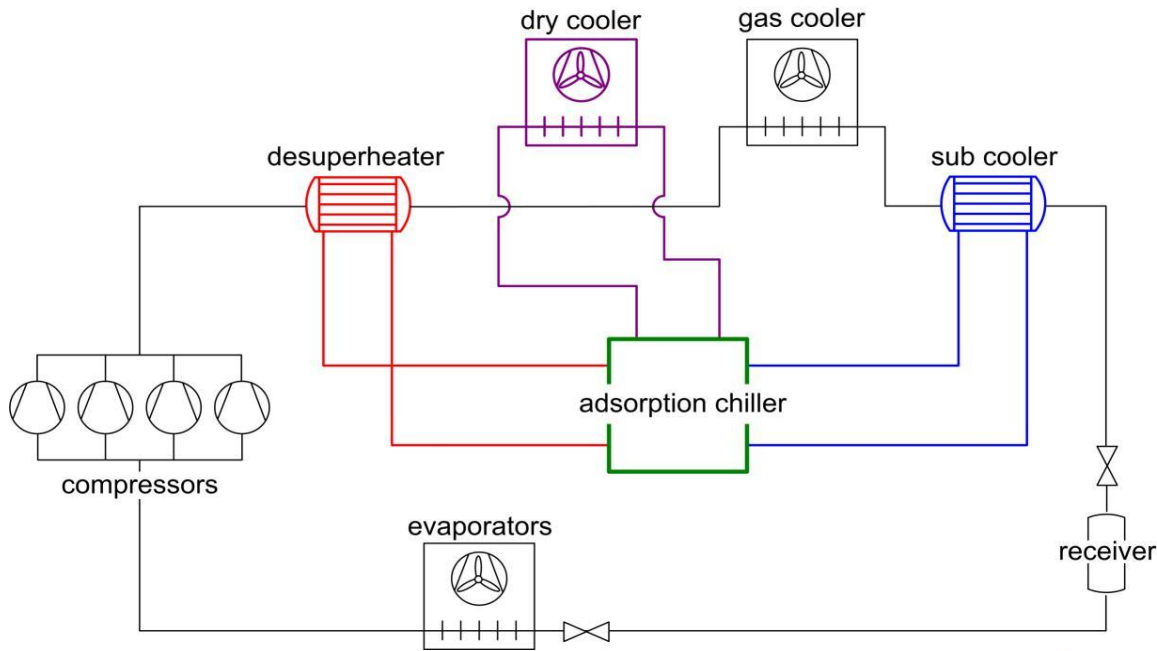
- Useful at high ambient temperatures
- Currently still in the prototype stage
- High cost for implementation

special attention:

- control of mass flow
- oil return and distribution
- pulsation of fluids
- plant dynamics

Adsorption chiller

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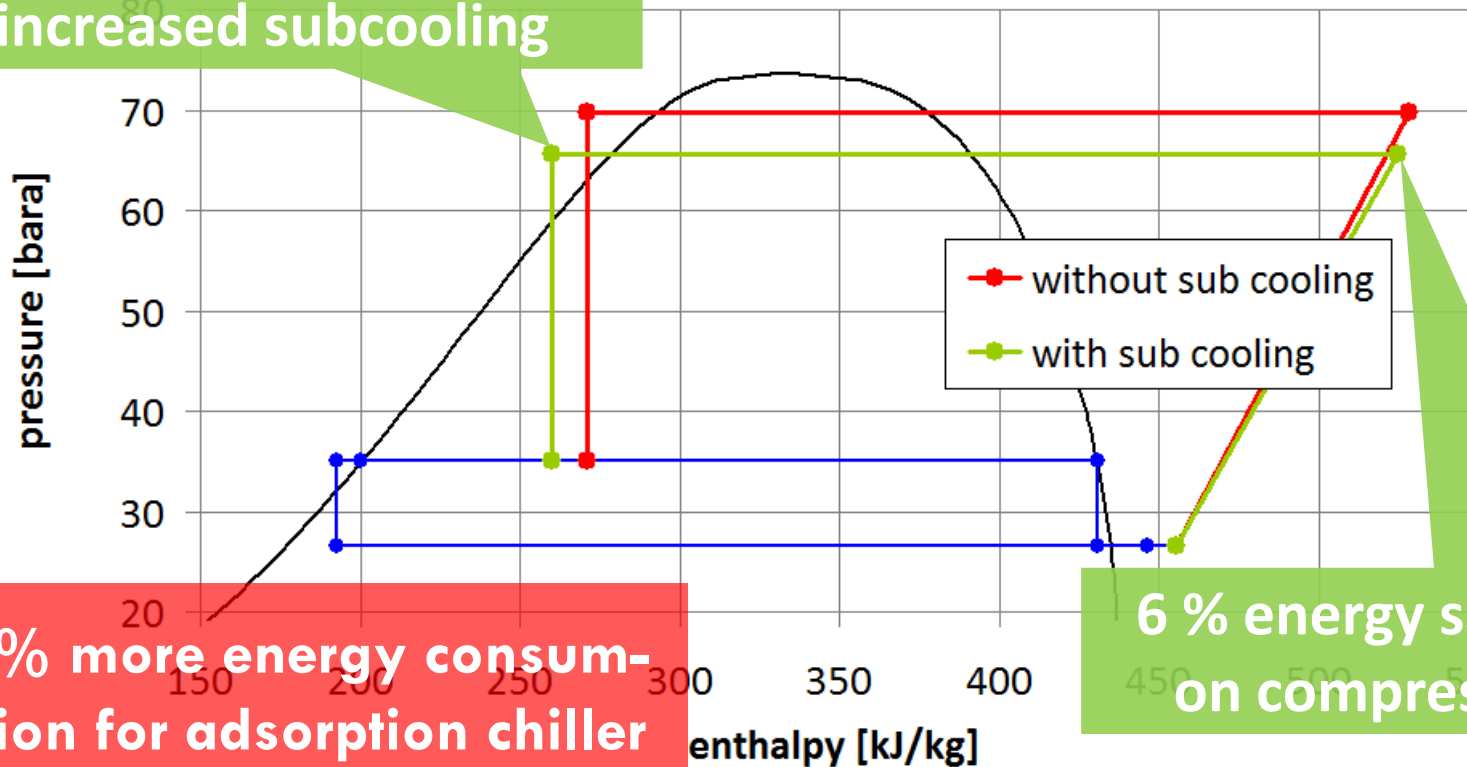


Adsorption chiller: efficiency analysis

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Prozess of transcritical CO₂-pack plotted in p-h-diagramm

6 % energy savings due to increased subcooling



7 % more energy consumption for adsorption chiller

6 % energy savings on compression

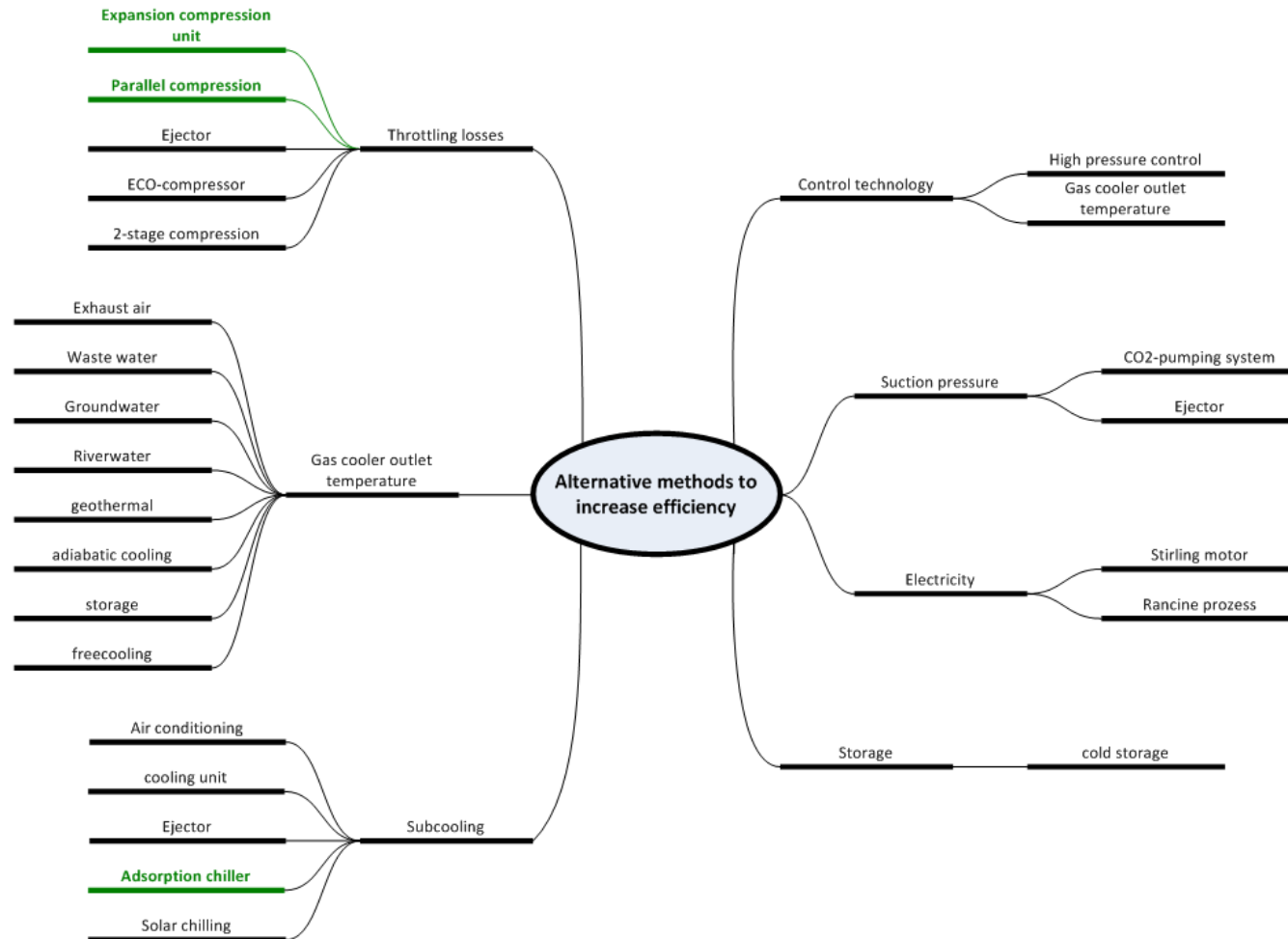
Adsorption chiller: lessons learned

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- Useful at high ambient temperatures
 - Enough waste heat needed to run adsorption chiller
 - Combination with solar chilling
 - Installation based on standard components
 - Costs can be further reduced
- special attention:
- System dynamic
 - Indication: cold storage (buffer) nor required

Alternative methods

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Summary

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- Efficiency increase due to natural refrigerants
- Innovative transcritical CO₂-systems are successfully in operation
- Further methods to optimize transcritical CO₂-system
- Methods must be selected with regard to specific application requirements
- Observe system part load and system dynamic



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