

# **GUIDE to Natural Refrigerants 2016**

state of the industry Japan & in the world



9 & 10 February, 2016 – Tokyo

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**shecco**



# GUIDEs for natural refrigerants



China 2015



China Business Directory 2015



Europe 2014



North America 2015

# GUIDE Japan 2016



1<sup>st</sup> -ever comprehensive  
GUIDE on market, technology  
& policy trends

overview and examples of  
Natural Refrigerant use in  
Japan and the world

as part of the Accelerate  
Japan magazine brand

**feature chapters on:** Light-  
Commercial Refrigeration,  
Commercial Refrigeration,  
Industrial Refrigeration,  
CO<sub>2</sub> Heat Pumps



# GUIDE Japan 2016



supported by market leaders  
for NR in Japan

.... serving a variety of  
applications



# current use of refrigerants in japan

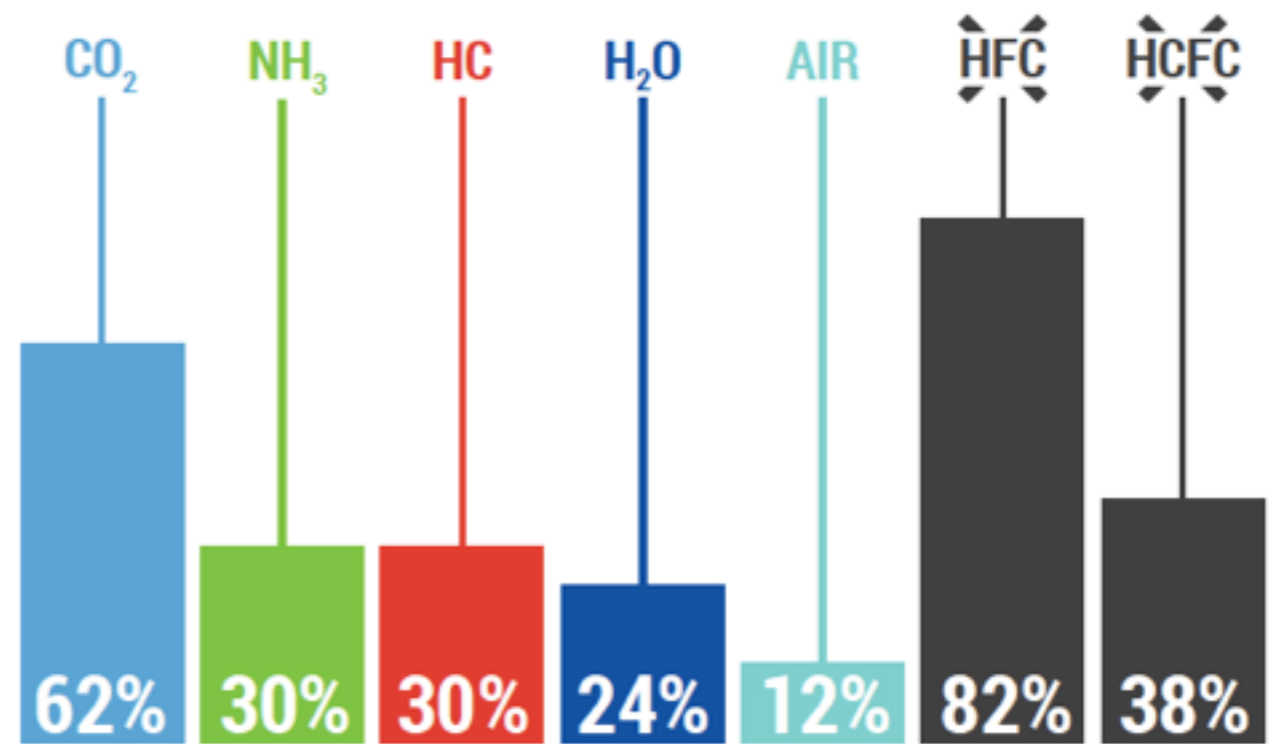


industry survey for GUIDE  
Japan: the use of HFCs is  
still widespread

CO<sub>2</sub> is catching up - NH<sub>3</sub> and  
HC are on par

=

the “gap” between F-gases  
and Natural Refrigerants is  
shrinking





# drivers for NR in japan



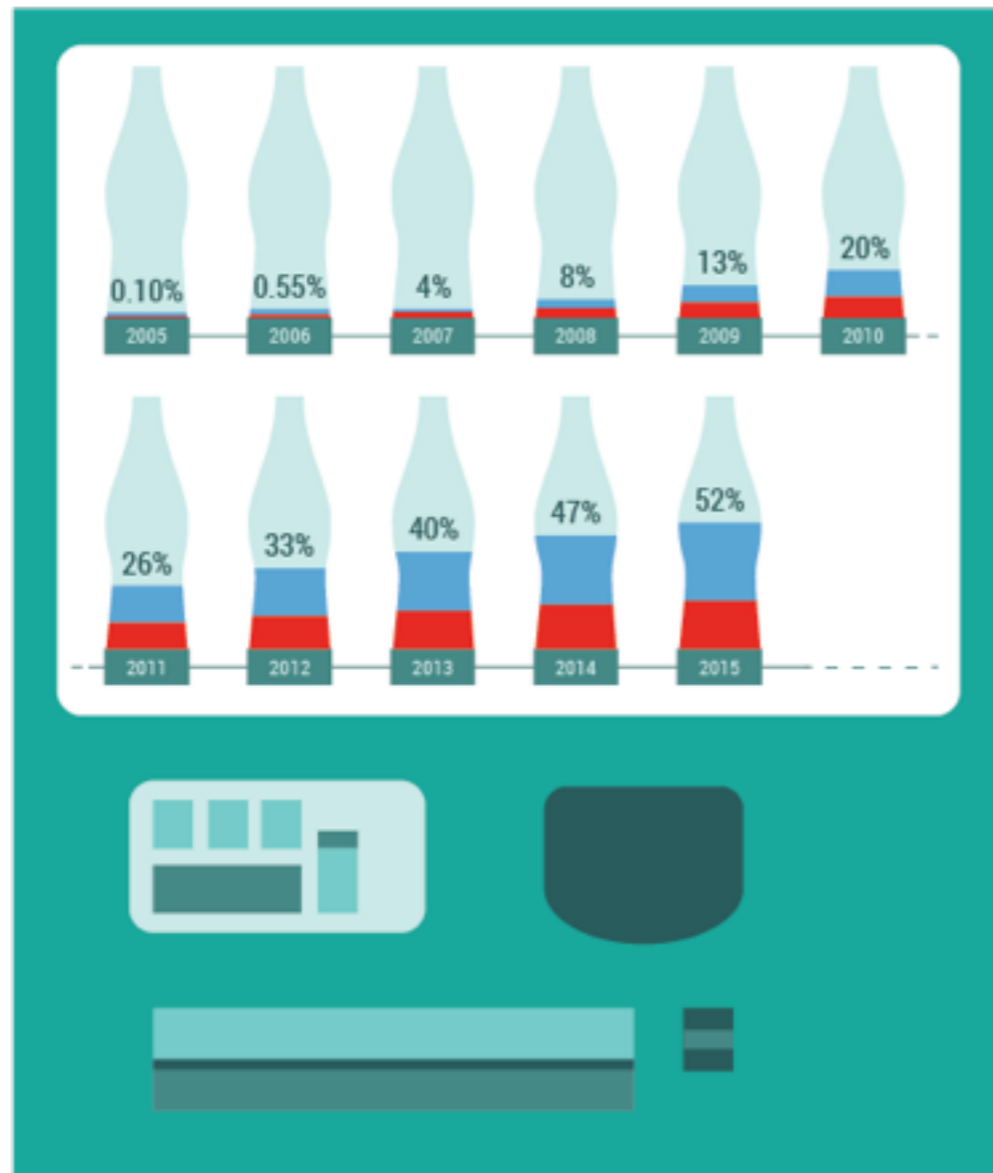
industry survey for GUIDE  
Japan: environmental benefits  
are the major reason for using  
NR in Japan

efficiency & performance,  
compliance with laws, and  
reliability are stronger drivers

the availability of qualified  
engineers and the capital cost  
are still considered the  
weakest drivers

= the drivers for NR in Japan  
are very similar ones to those  
in other countries

# light-commercial refrigeration japan



 hydrocarbons

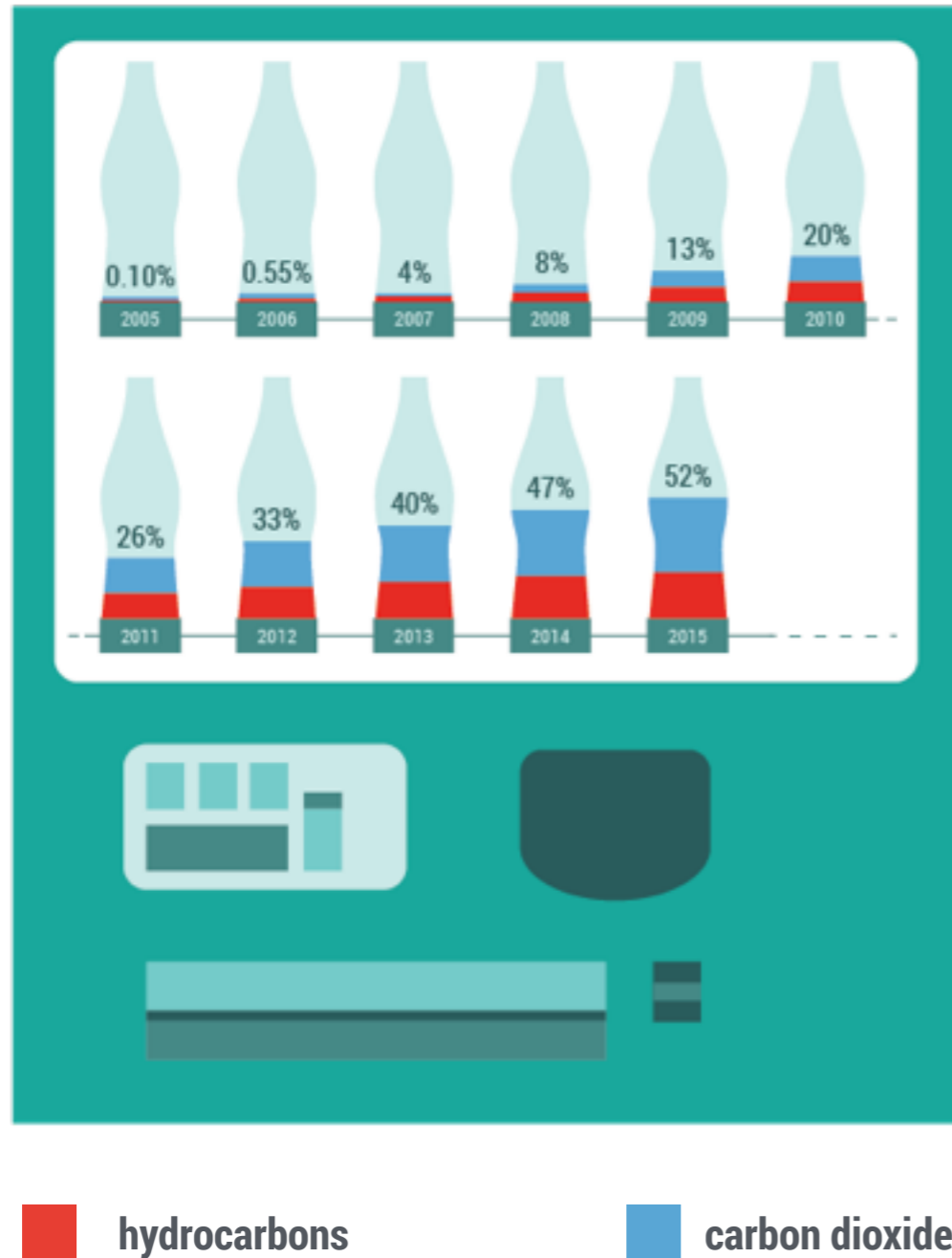
 carbon dioxide

1.35 million beverage vending machines in Japan use either hydrocarbons or CO<sub>2</sub>

natural refrigerants make up over 50% of the market

from 0.1% to 52% market share in just 10 years ! = a clear Japanese success story

# light-commercial refrigeration japan

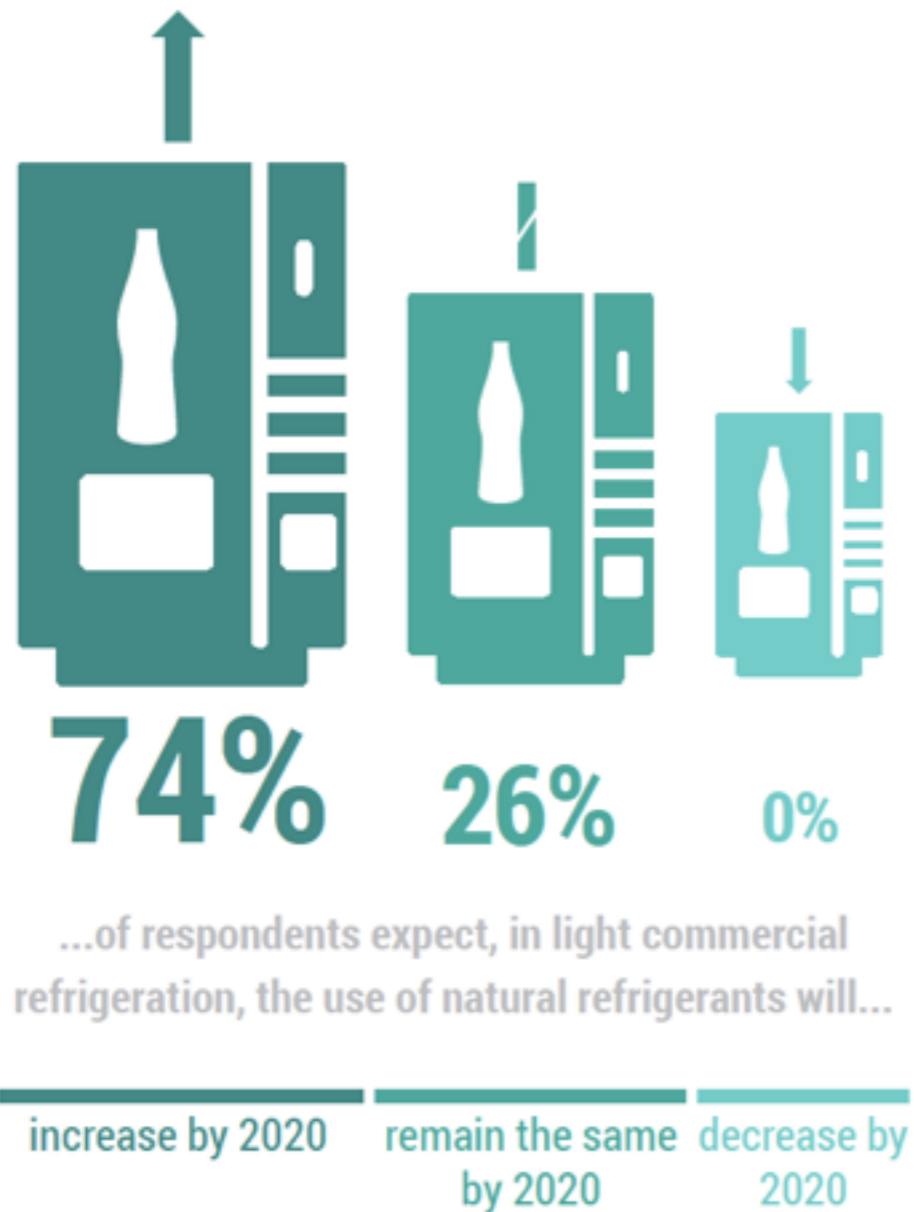


with the world's highest number of beverage vending machines per capita the use of NR in this sector will continue to have a significant impact on the overall market

**BUT:** Japan has not made similar progress in NR use for small plug-in units - a major trend in other world regions (especially for HC)



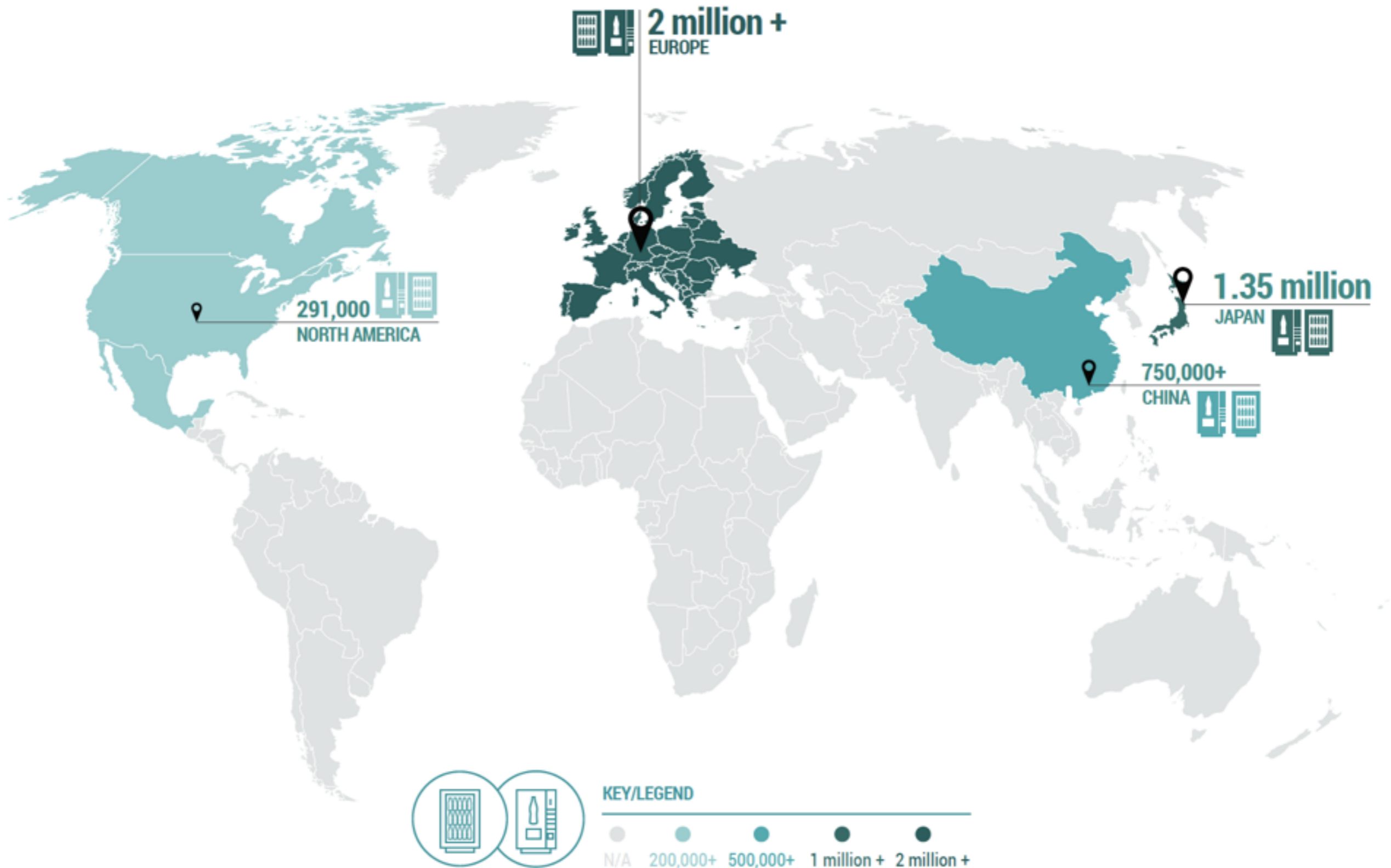
# light-commercial refrigeration japan



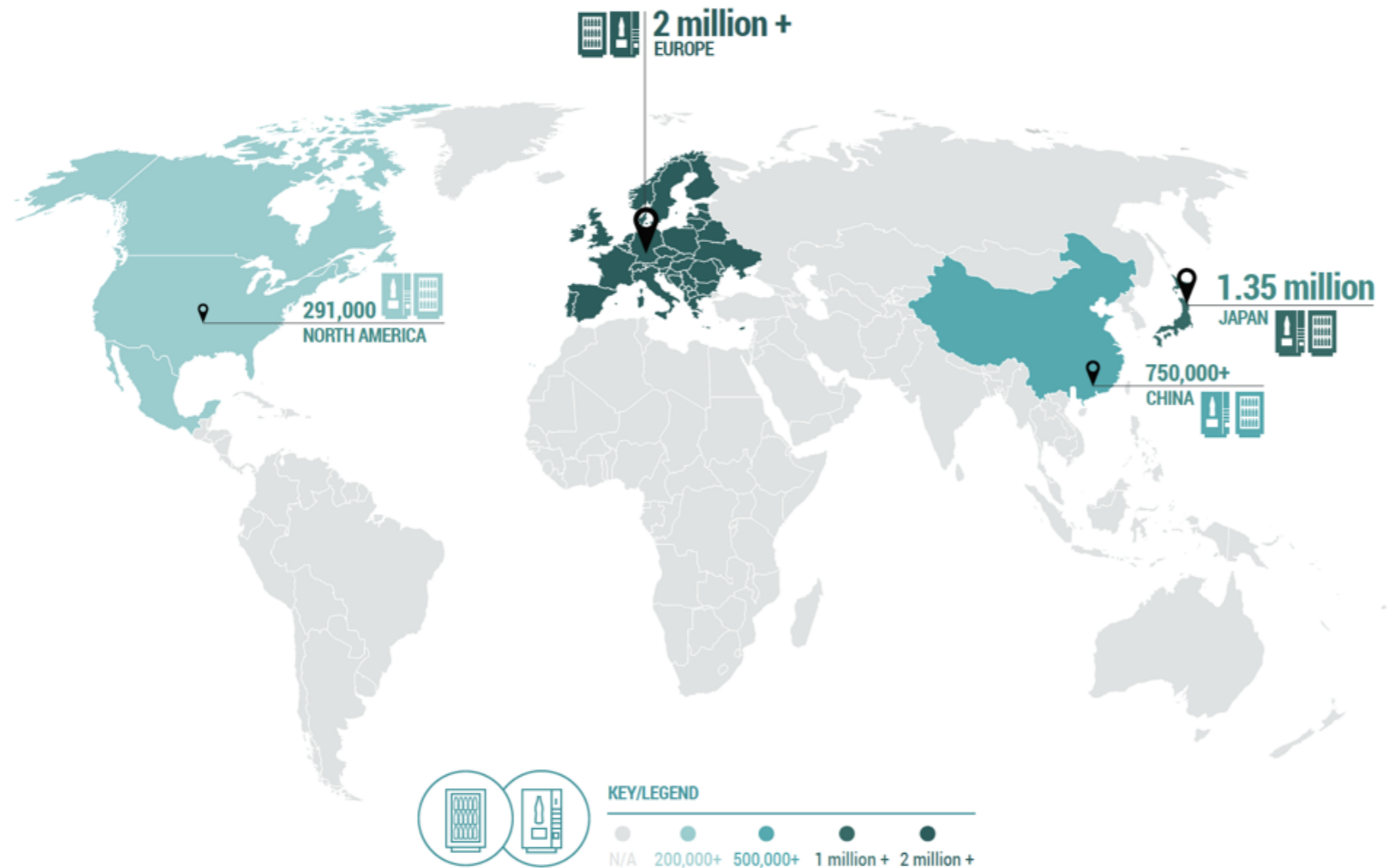
industry survey for GUIDE  
Japan: nearly 3/4 expect  
natural refrigerants to grow  
in this sector until at least  
2020

**BUT:** stronger commitment  
for NR by local and global  
consumer brands is needed  
to avoid use of new  
unsaturated HFCs

# HFC-free light-commercial refrigeration global



# HFC-free light-commercial refrigeration global



more than 4.5  
million HFC-  
free units  
worldwide

North America has more than 291,000 HFC-free units - 181,000 HC + 109,000 CO<sub>2</sub> = 17 times more than 3 years ago

strong trend for HC use in food service

Europe has more than 2 million HFC-free units (also in ice cream freezers, bottle coolers etc.) - mostly HC use for plug-in systems

use of HC also in refrigeration for food retail



# light-commercial refrigeration in china



**400,000**

HC stand alone cabinets



**322,000**

HC ice cream freezers



**2,500**

HC bottle coolers  
& vending machines



**25,000**

CO<sub>2</sub> bottle coolers  
& vending machines



at least 750,000 HFC-free units  
are placed in China today -  
global brands fast-track the use

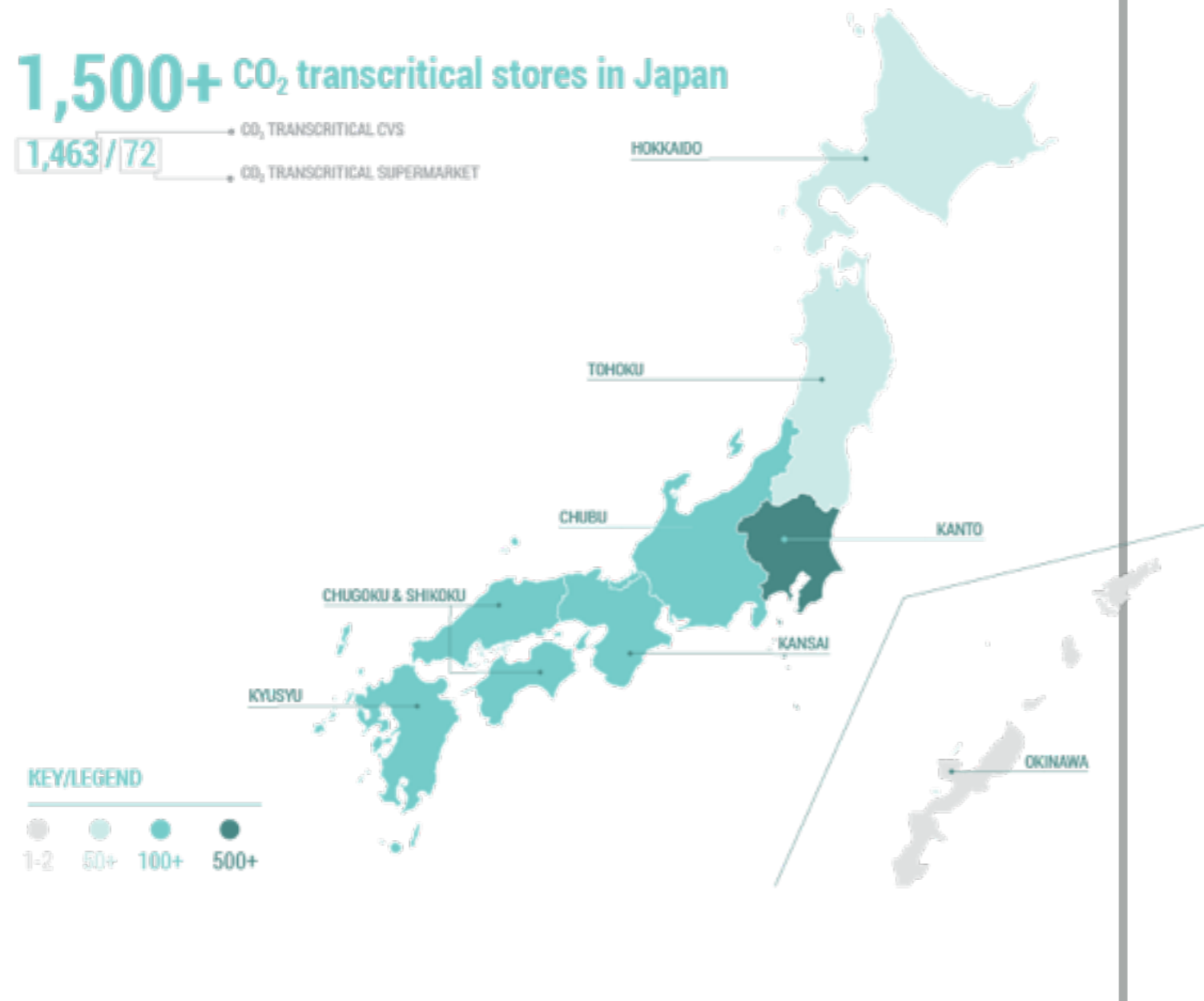
85% of the Chinese industry  
expects an increase in NR use  
for that sector by 2020

the outlook for HC is rated  
slightly more positively than  
for CO<sub>2</sub>

# CO<sub>2</sub> stores in japan

**1,500+** CO<sub>2</sub> transcritical stores in Japan

1,463 / 72  
CO<sub>2</sub> TRANSCRITICAL CVS  
CO<sub>2</sub> TRANSCRITICAL SUPERMARKET

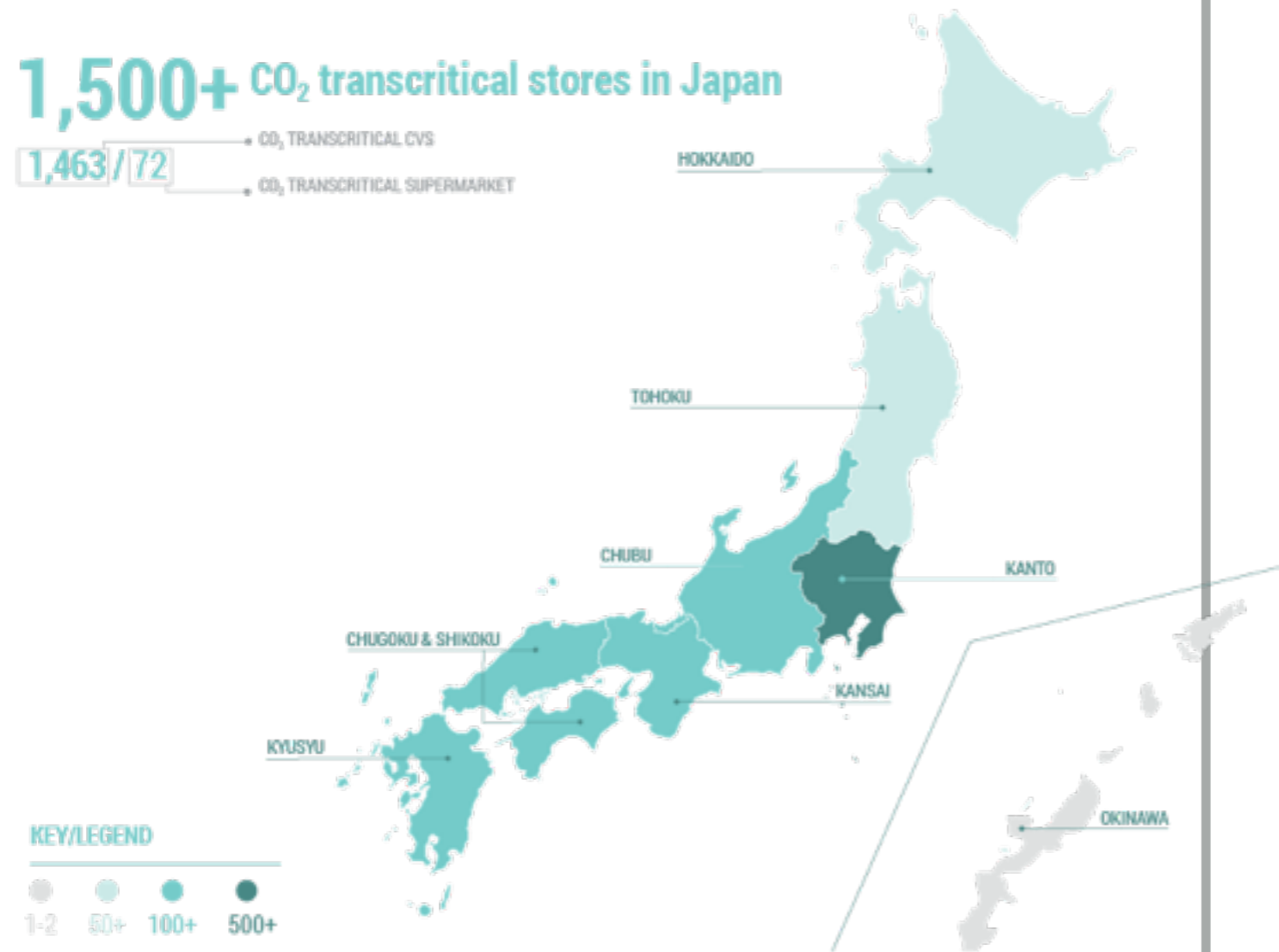


from 190 CO<sub>2</sub> stores to 1,500+ in just 2 years - a major success story putting Japan to the forefront of global CO<sub>2</sub> adoption!

# CO<sub>2</sub> stores in japan

**1,500+** CO<sub>2</sub> transcritical stores in Japan

1,463 / 72  
CO<sub>2</sub> TRANSCRITICAL CVS  
CO<sub>2</sub> TRANSCRITICAL SUPERMARKET



out of that 1,463 are small CVS which use less than 10 kW

= 4% of stores from Japan's three leading CVS brands

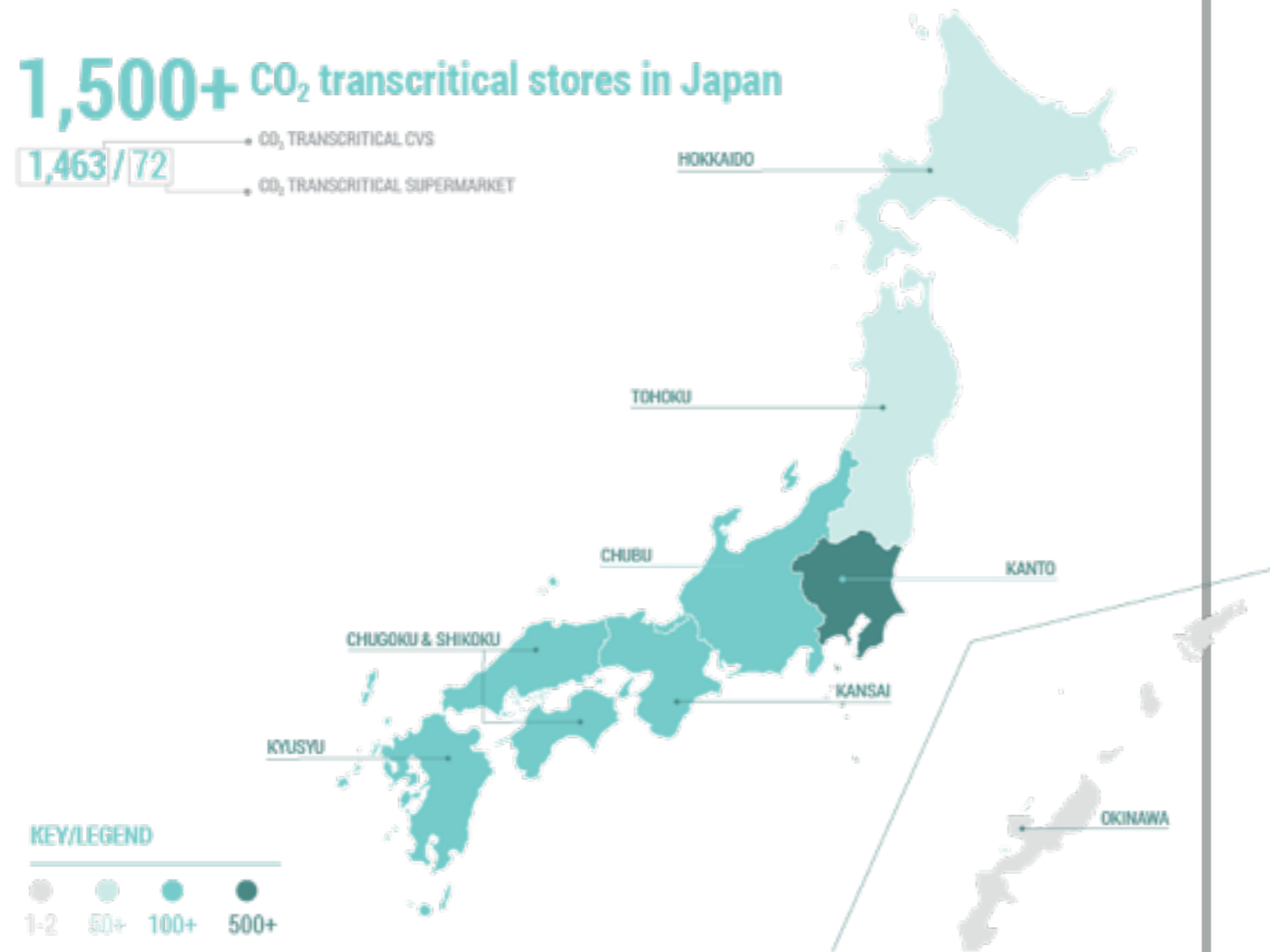
**BUT:** only 72 supermarkets have CO<sub>2</sub> TC refrigeration - one reason: the High Pressure Gas Safety Act slows down their use in larger systems = major market barrier to remove



# CO<sub>2</sub> technology from japan

**1,500+** CO<sub>2</sub> transcritical stores in Japan

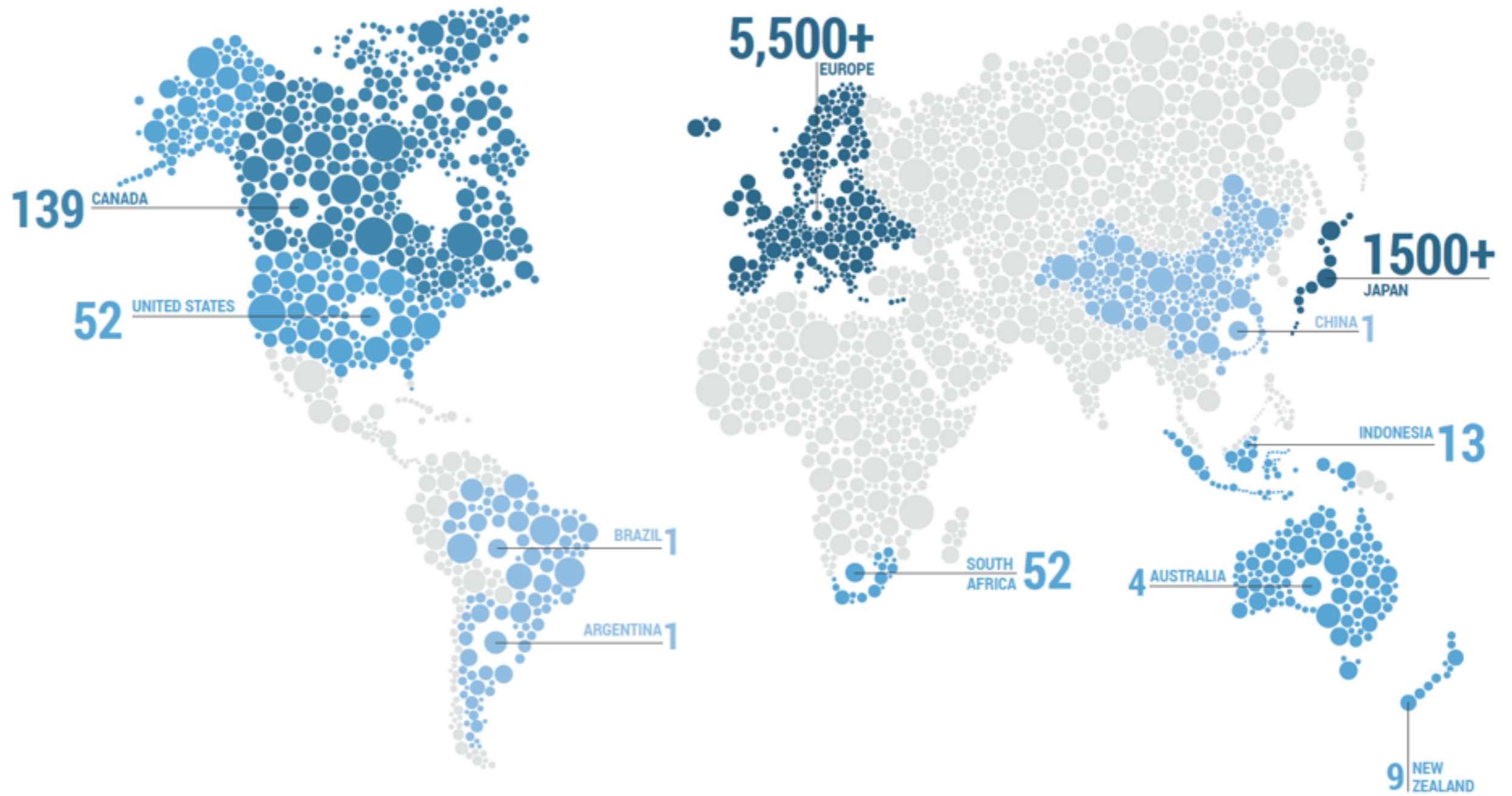
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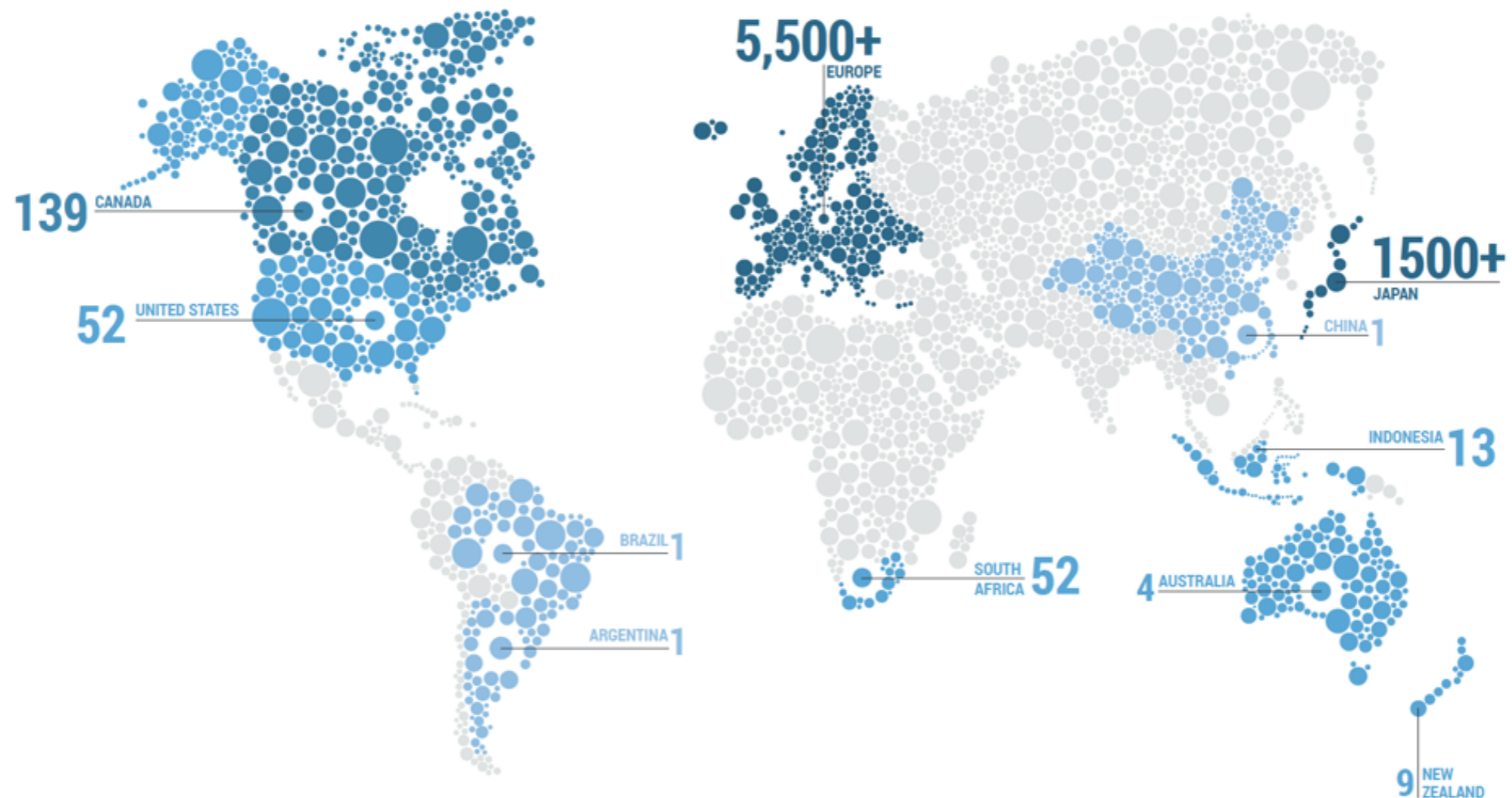
next trend: exporting Japanese CO<sub>2</sub> technology to Indonesia, Taiwan, South East Asia ...

and to other world regions, especially Europe where there is a real need for CVS refrigeration systems with natural refrigerants

# CO<sub>2</sub> transcritical stores in the world



# CO<sub>2</sub> transcritical stores in the world



three hot spots have emerged:  
europe, asia (mostly japan) and  
north america

... with different technology  
focus (CO<sub>2</sub> TC vs. CO<sub>2</sub> cascade),  
store formats (large vs. CVS) &  
retailer commitment

south africa and indonesia  
stand out ... again as a  
result of individual food  
retailers' drive to go CO<sub>2</sub>



# CO<sub>2</sub> transcritical stores North America



## CO<sub>2</sub> Transcritical Stores

IN : 2015

**139**  
CANADA

**52**  
U.S.

**11** BRITISH COLUMBIA

**15** ALBERTA

**2** SASKATCHEWAN

**2** MANITOBA

**1** WASHINGTON

**1** WISCONSIN

**1** INDIANA

**2** ILLINOIS

**20** CALIFORNIA

**1** OKLAHOMA

NEWFOUNDLAND  
AND LABRADOR **2**

QUÉBEC **94**

ONTARIO **12**

NEW BRUNSWICK **1**

MAINE **2**

MICHIGAN **1**

MASSACHUSETTS **1**

CONNECTICUT **1**

NEW YORK **8**

VIRGINIA **1**

OHIO **4**

NORTH CAROLINA **1**

TENNESSEE **2**

GEORGIA **1**

ALABAMA **1**

LOUISIANA **1**

FLORIDA **2**

# CO<sub>2</sub> transcritical stores North America

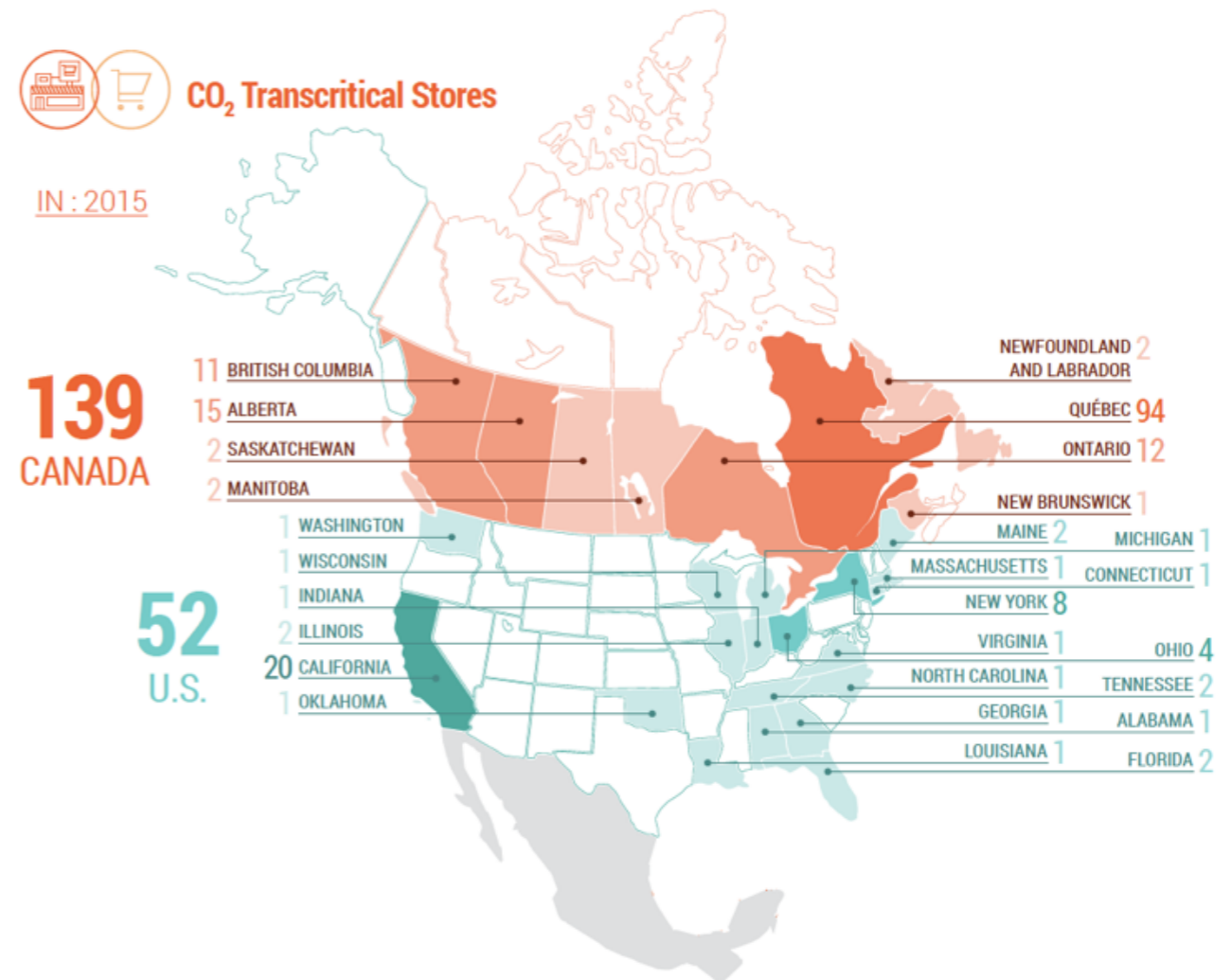


with approx. 200 CO<sub>2</sub> TC stores North America is still an emerging market

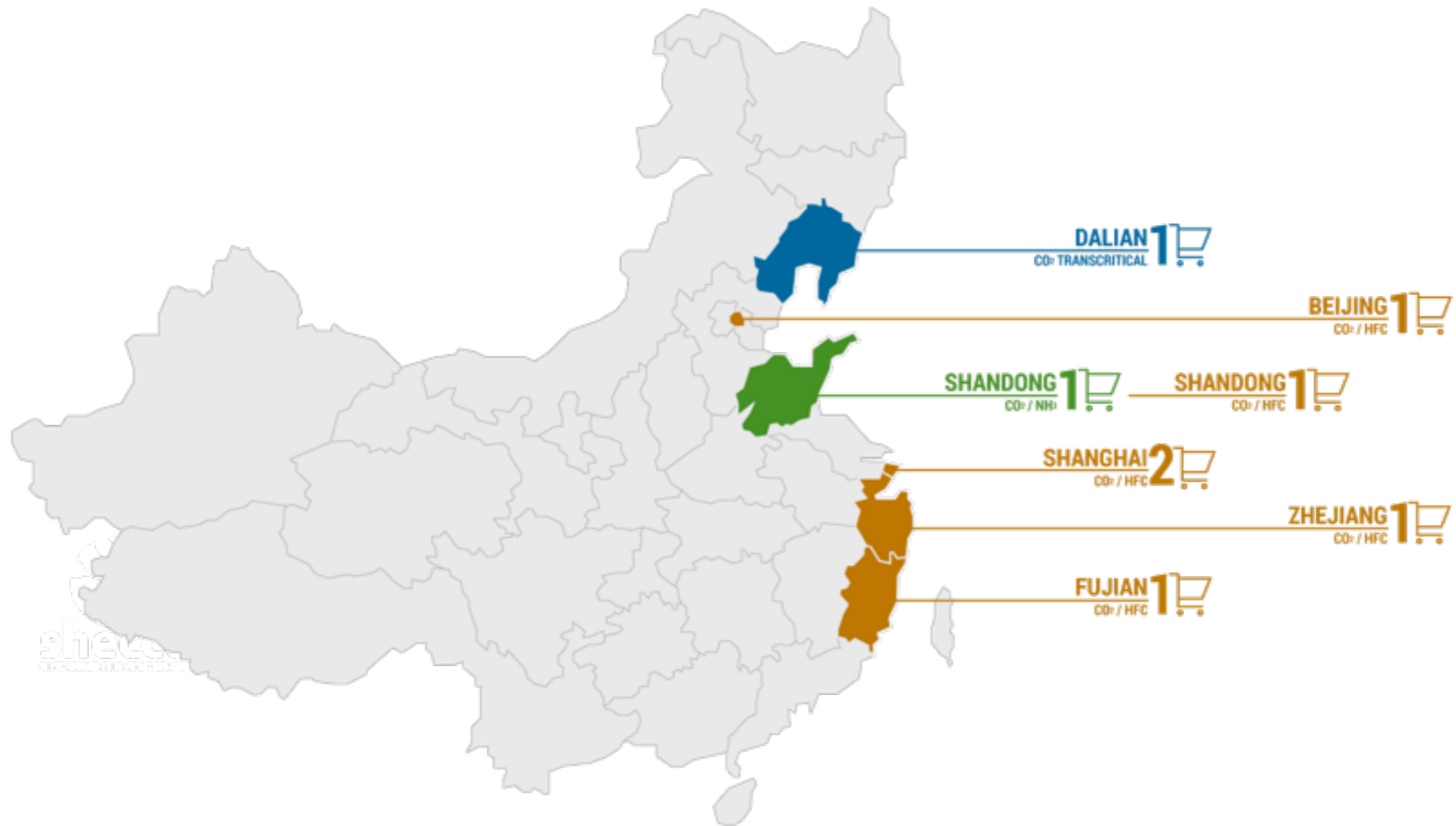
the further south the less CO<sub>2</sub> TC systems are installed - higher share of CO<sub>2</sub> cascade solutions in the south

next big challenge is CO<sub>2</sub> TC use in warmer ambient temperatures

opportunities for Japanese companies to enter the North American market for CO<sub>2</sub> solutions



# CO<sub>2</sub> stores in china



# CO<sub>2</sub> stores in china



8 CO<sub>2</sub> stores in China - 1 TC

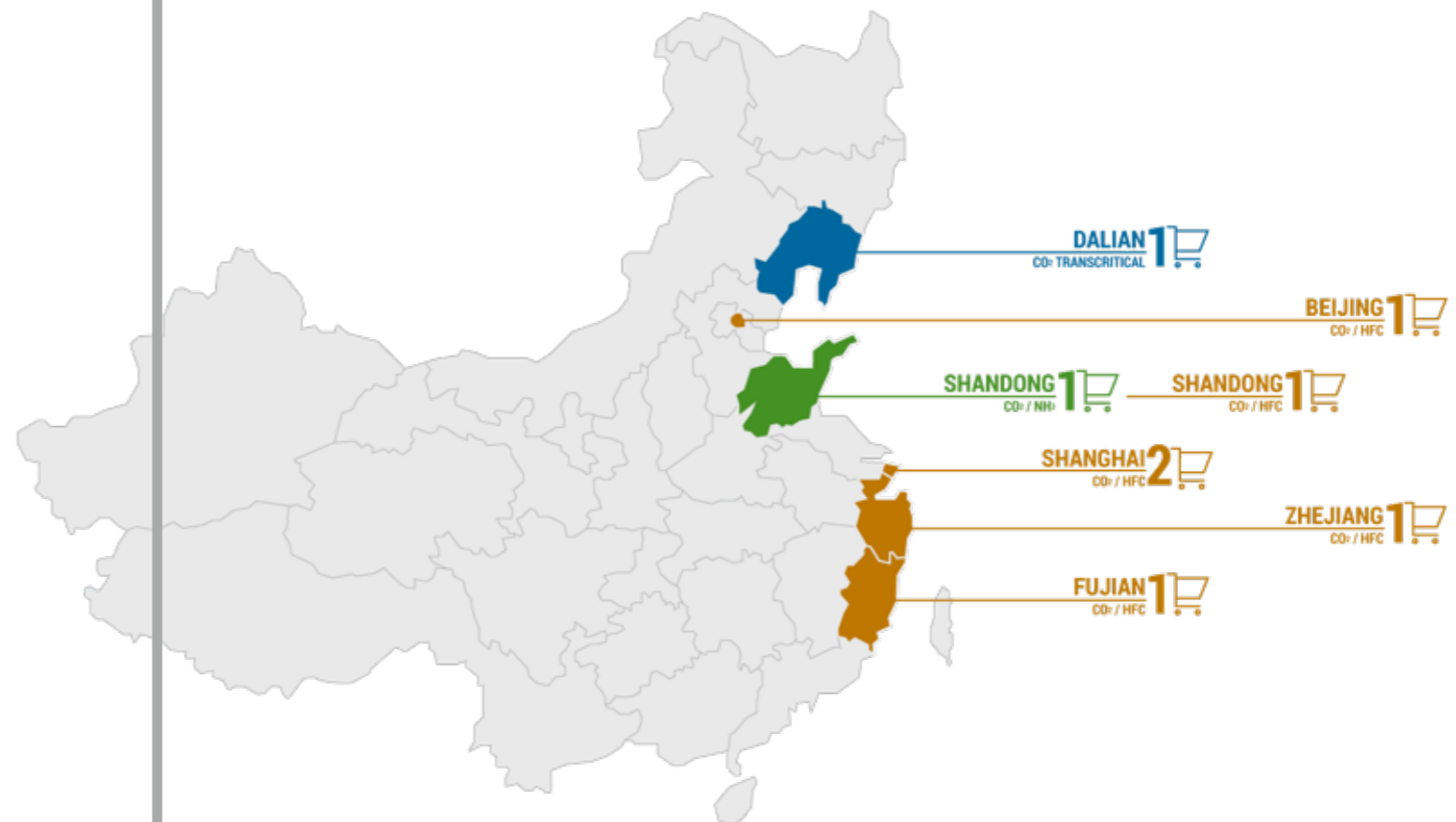
2015/16: min 17 CO<sub>2</sub> hybrid stores planned (Metro)

NR uptake is driven by global food retail brands - now: Tesco, Metro

80% of components for CO<sub>2</sub> refrigeration systems now available in China



CO<sub>2</sub> is still in the developing stage... but is expected to gain traction in the next few years

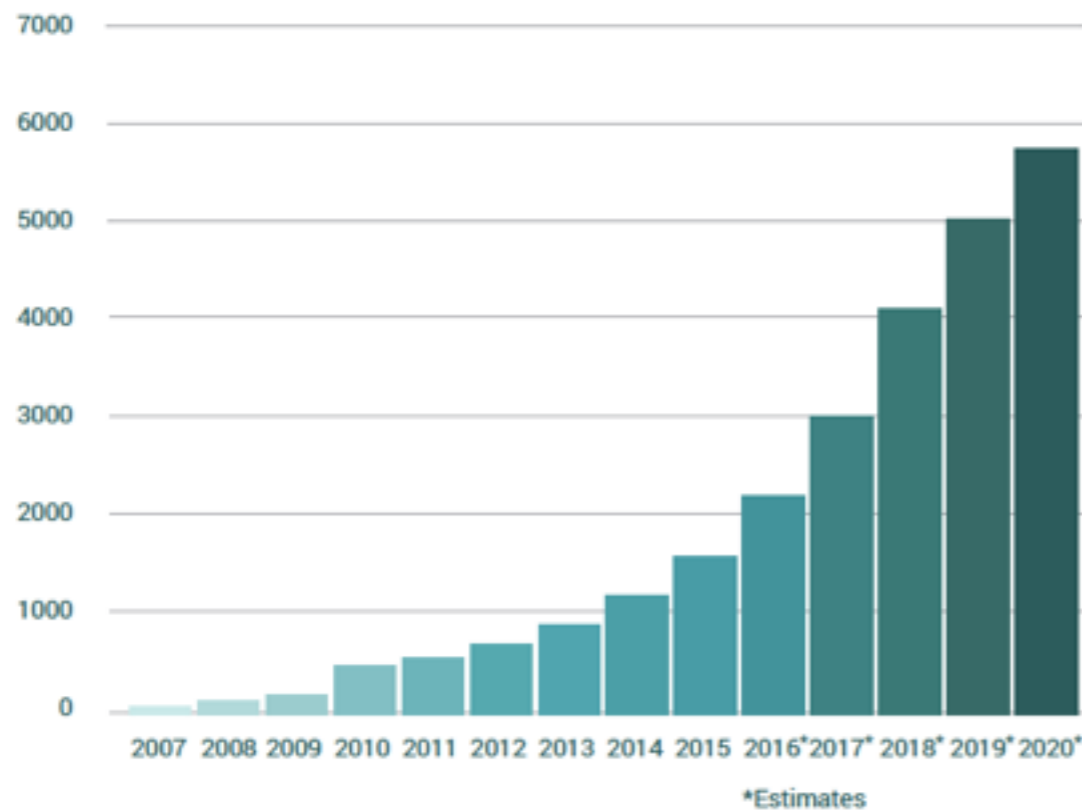




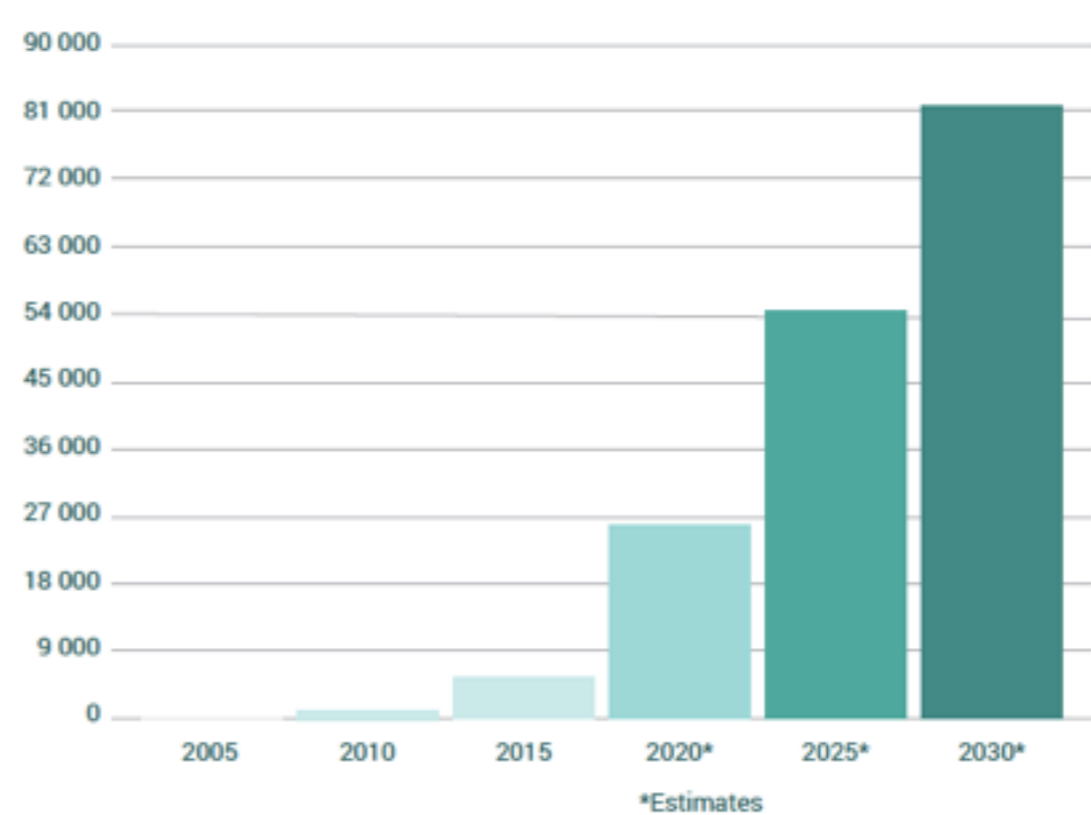
# CO<sub>2</sub> transcritical stores europe 2007-2030



### CO<sub>2</sub> stores in EUROPE 2007 - 2020



### CO<sub>2</sub> stores in EUROPE 2005 - 2030



europe as the world's largest market for CO<sub>2</sub> TC supermarkets with growth rates of 25-35% in the last few years

the F-Gas Regulation will further push the market (2022 ban on GWP higher 150 in centralised systems) - expected peak in adoption around 2018-2020

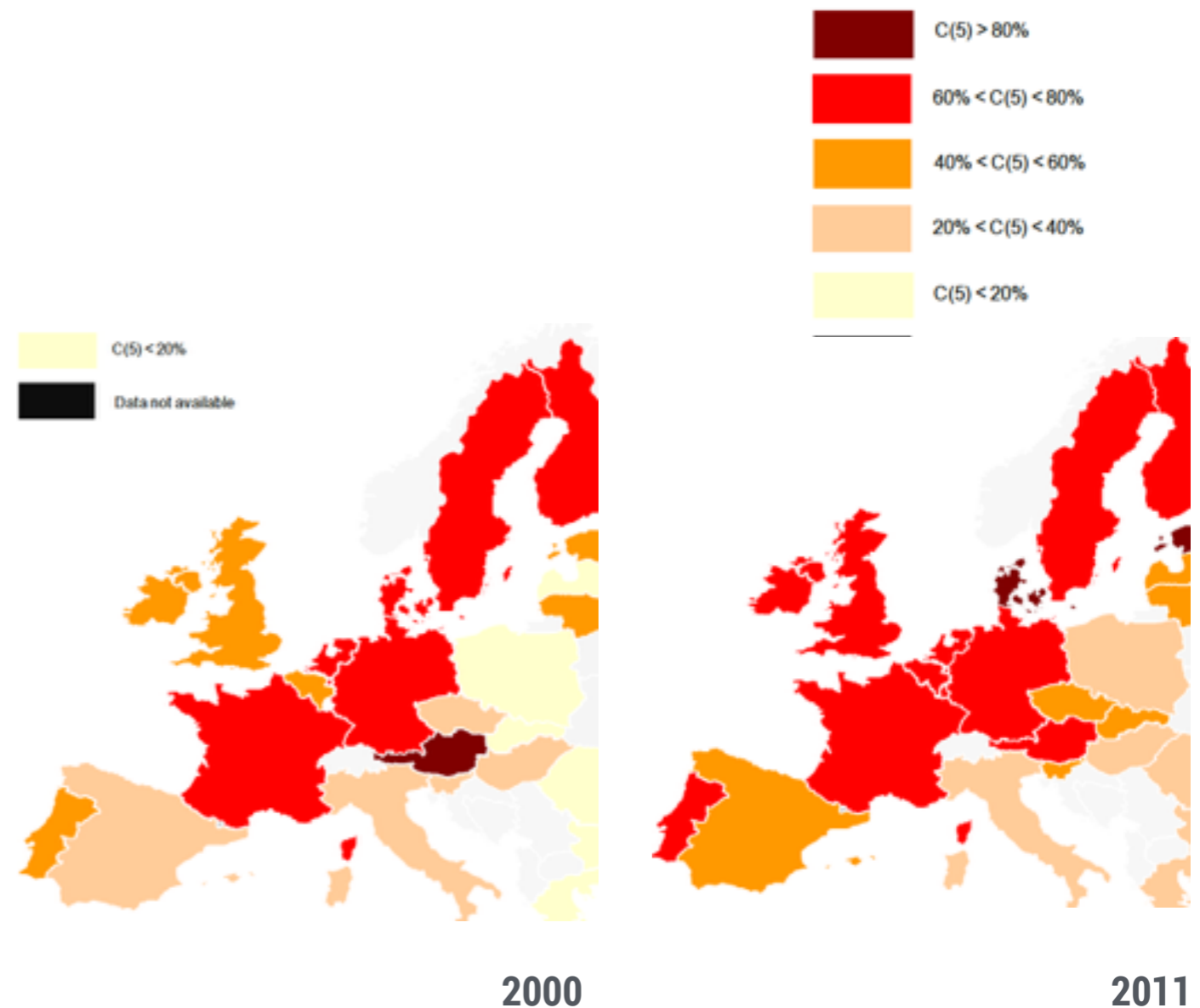
total number of CO<sub>2</sub> stores could reach 81,000+ by 2030 (assumes it will also enter smaller stores / CVS)

# why the choice of large retailers matters

the market share of the top 5 food retailers per country will increase, leading to a concentration of the market

a 2014 shecco survey among large food retailers in North and West Europe showed 83% already used CO<sub>2</sub> refrigerant in centralised systems

the growth of hypermarkets will slow down, but convenience stores will grow for the next years = more standardised solutions will be needed also for refrigeration systems



# commercial refrigeration trends in europe



the next big trends for Europe:

- ▶ moving towards HFC-free in CVS stores: opportunities for CO<sub>2</sub> + HC
- ▶ integrated systems: refrigeration, heating & cooling
- ▶ 3<sup>rd</sup> generation CO<sub>2</sub> systems for warmer climates

**Japanese technology can play a role in Europe especially for various CO<sub>2</sub> solutions**

# industrial refrigeration in japan



the market is changing, from a strong reliance on R22 to a renewed uptake of (lower charge) NH<sub>3</sub> systems

secondary NH<sub>3</sub>-CO<sub>2</sub> systems offer a solution

**BUT:** the use of CO<sub>2</sub> transcritical systems still faces restrictions through the High Pressure Gas Safety Act (an emerging trend in other world regions)

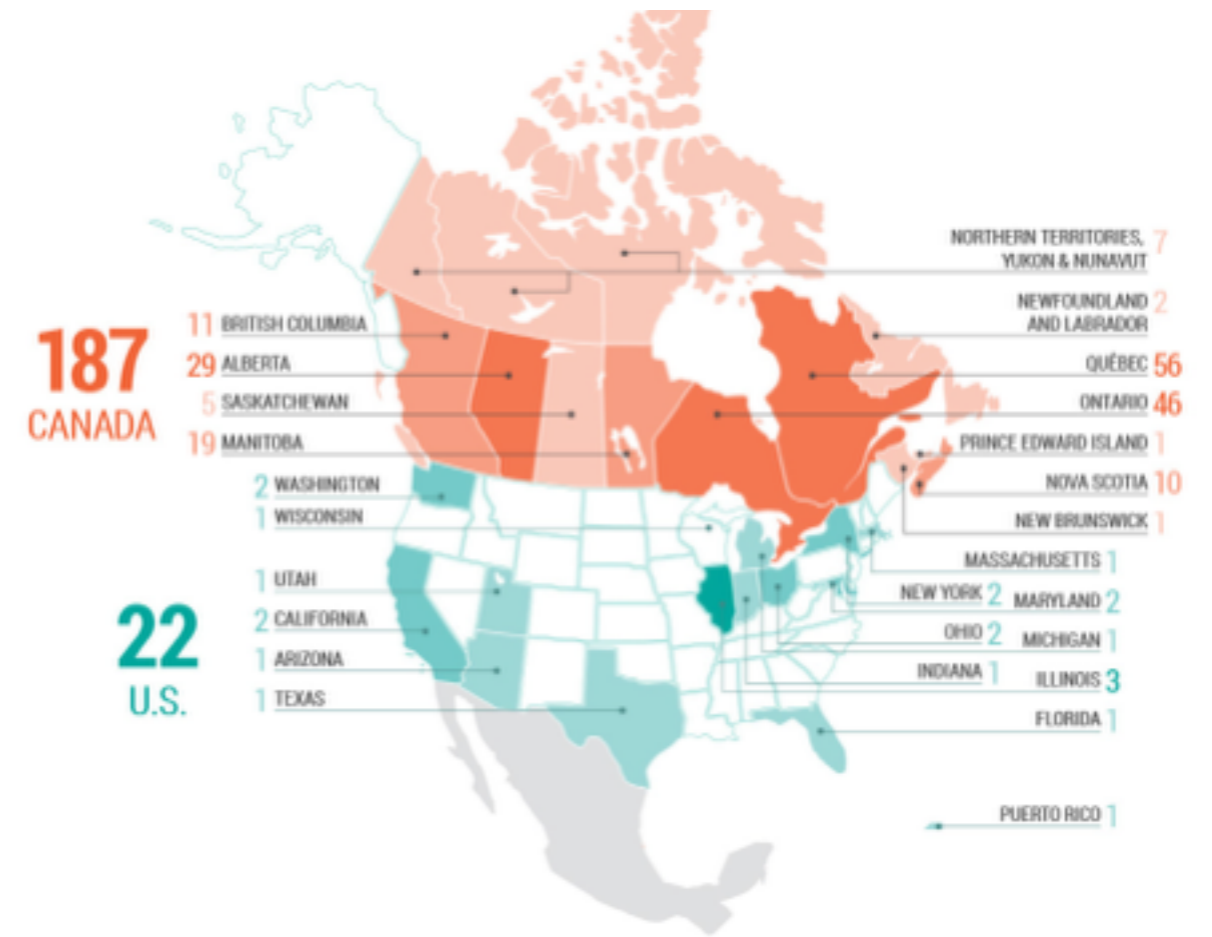
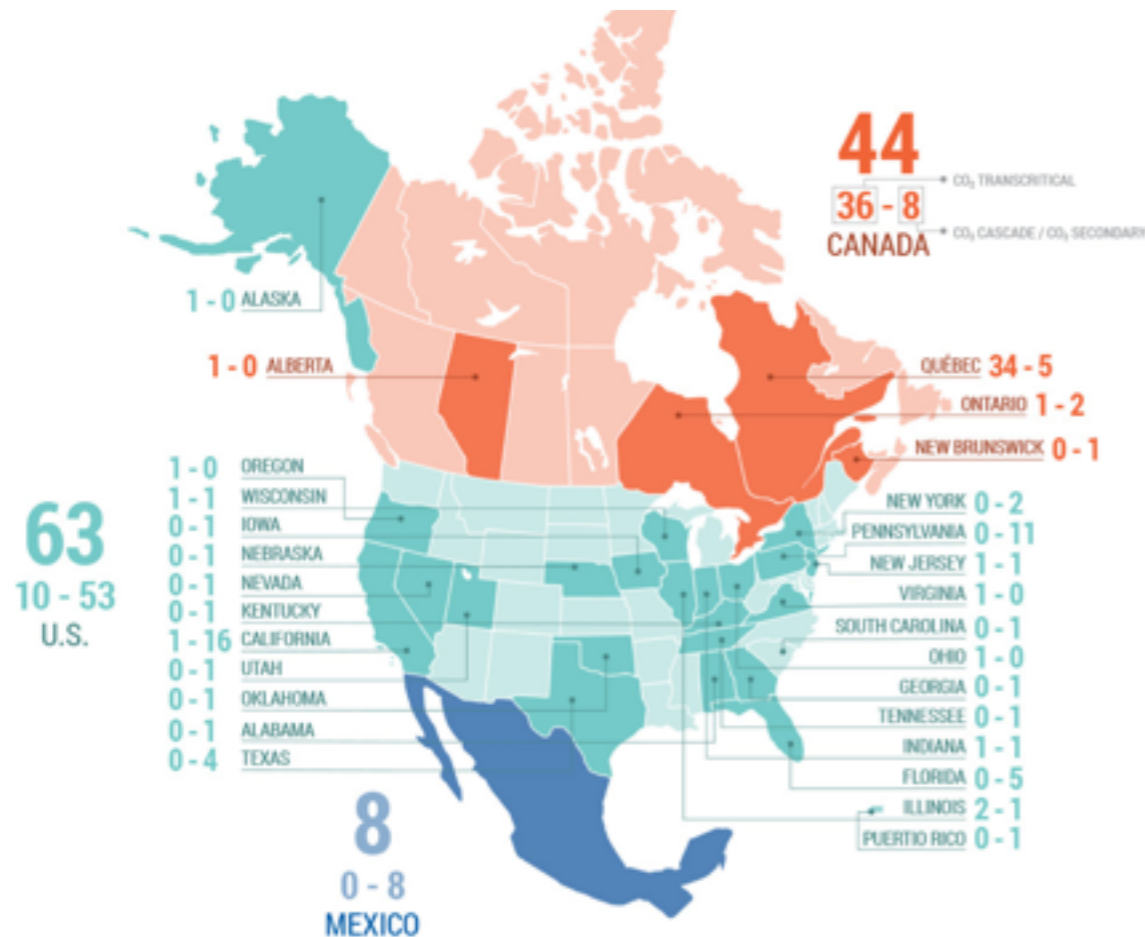


# next-generation refrigeration systems in NA



## CO<sub>2</sub> TC industrial refrigeration systems

## NH<sub>3</sub> low-charge industrial refrigeration systems



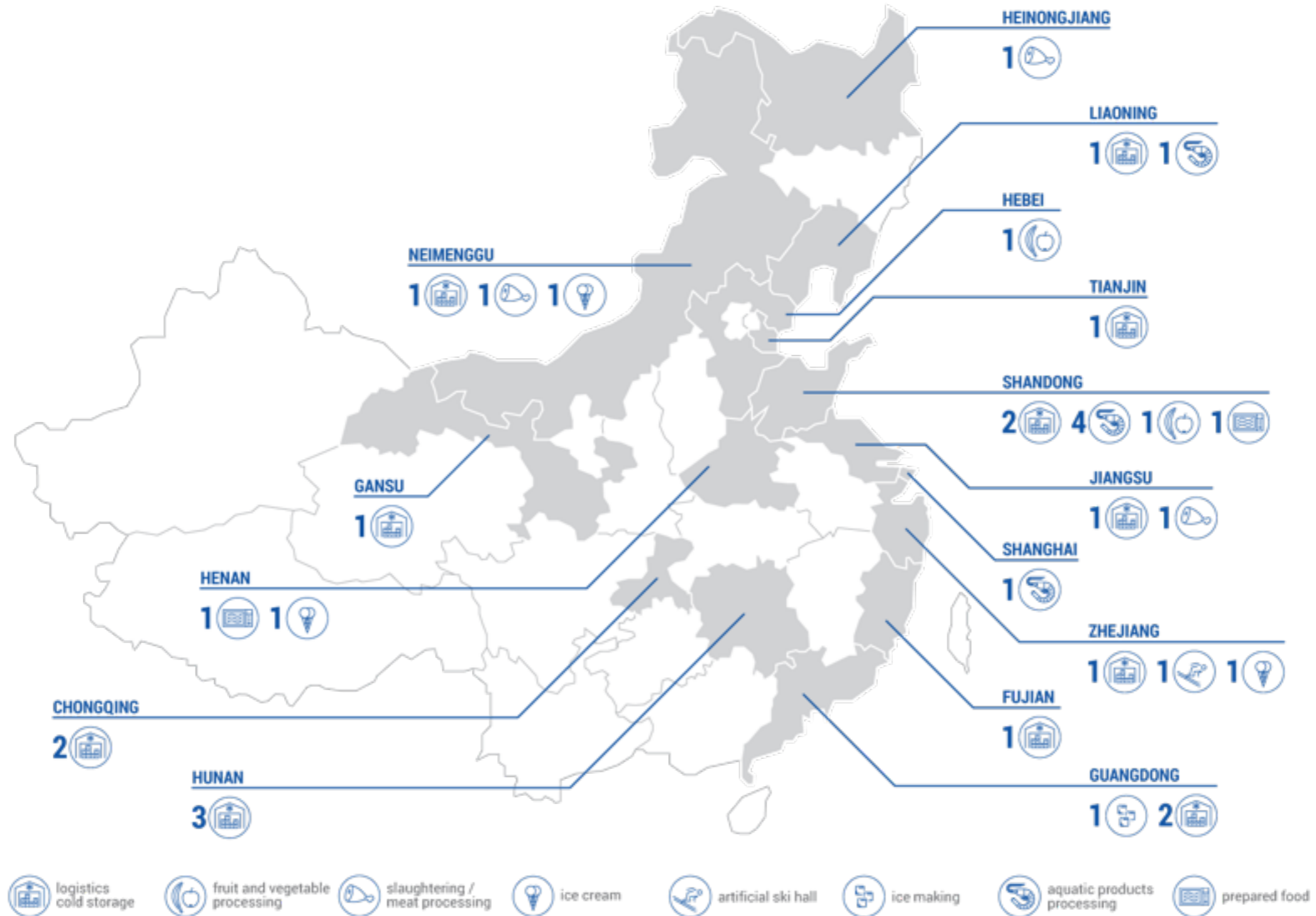
source: shecco, status: Aug 2015

Canada leading on the use of CO<sub>2</sub> TC systems, whereas the USA is leading on the use of CO<sub>2</sub> cascade/secondary systems

HCFC phase-out has created new opportunities for NR

the use of NH<sub>3</sub> low charge systems and “packaged” solutions has increased in the last years

# industrial refrigeration - CO<sub>2</sub> projects in china



# industrial refrigeration - CO<sub>2</sub> projects in china



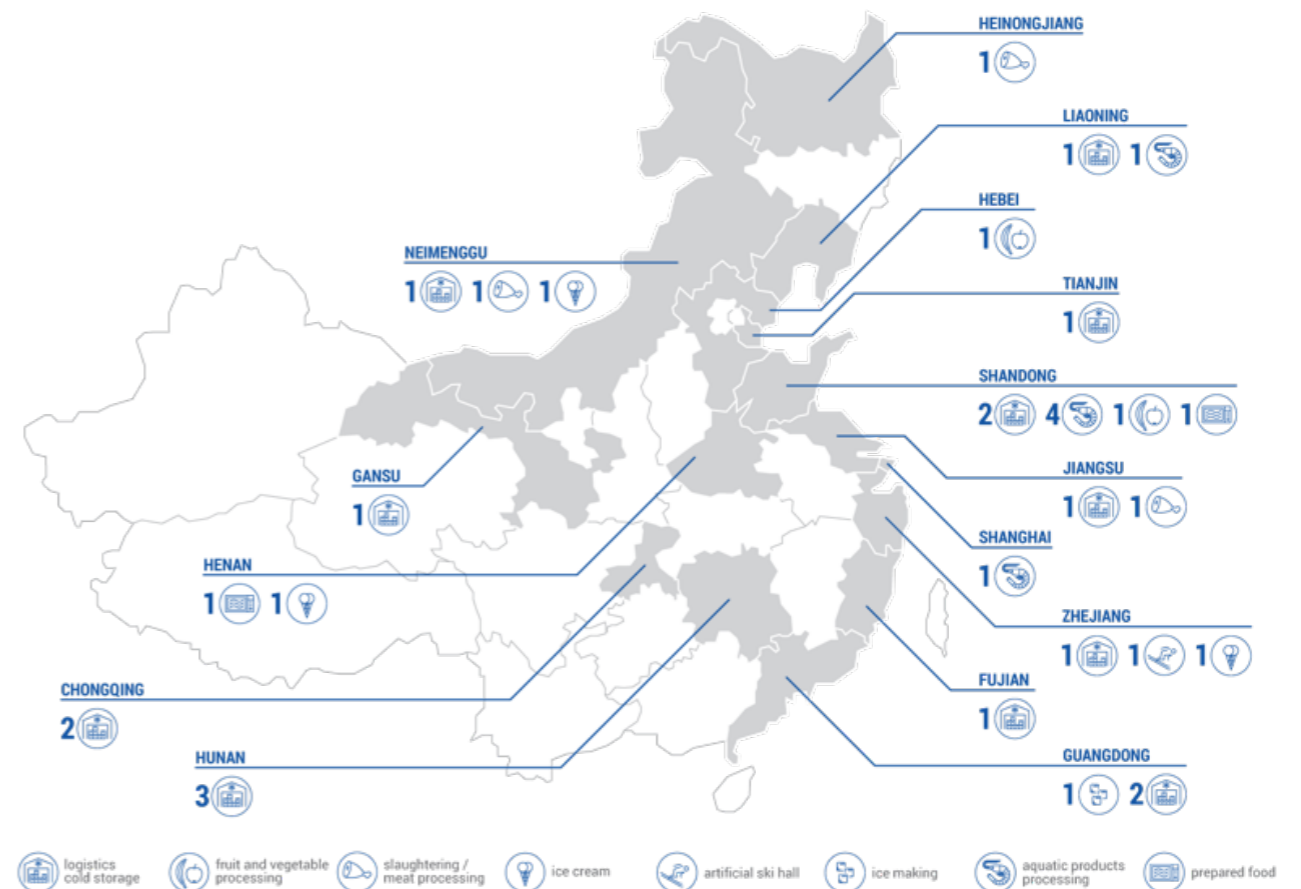
more than 30,000 end-users  
use NH<sub>3</sub> systems

by 2017, China will most likely  
surpass the capacity of the  
US cold chain, currently at  
115 million m<sup>3</sup> of space

by end-2015, 34 CO<sub>2</sub>  
cascade / secondary projects  
were expected to be complete  
in China's industrial  
refrigeration sector

=

NH<sub>3</sub> and CO<sub>2</sub> in industrial  
refrigeration were ranked 2<sup>nd</sup>  
and 3<sup>rd</sup> most promising ones  
out of 11 applications





# trend 1: growth sectors for NR in japan



**the use of CO<sub>2</sub> in (light-)commercial refrigeration and heat pumps, NH<sub>3</sub>-CO<sub>2</sub> industrial refrigeration will continue**





# trend 2: potential for more NR in japan



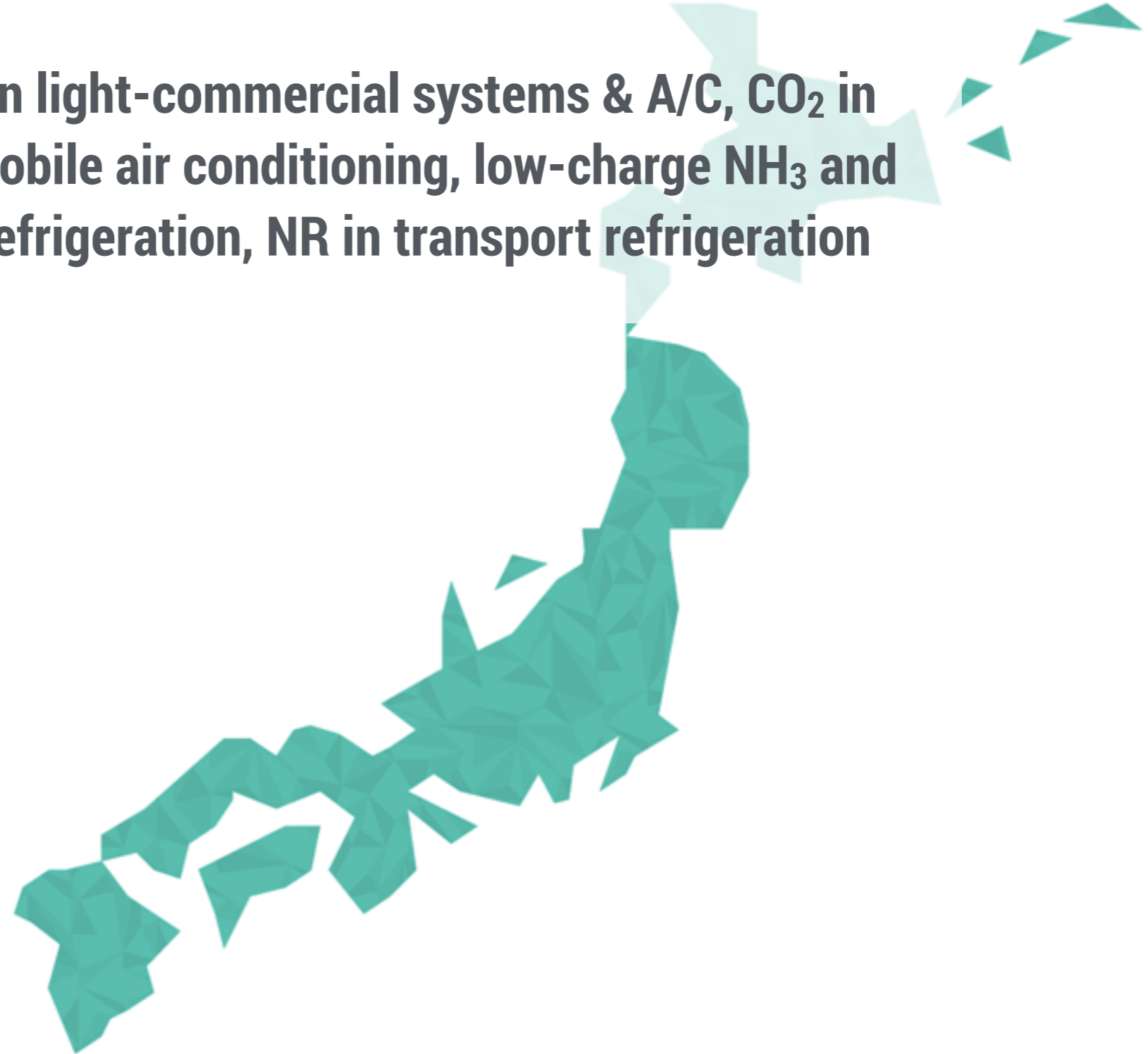
**future potential: moving towards next-generation NR integrated systems in CVS and supermarkets = “all-natural” stores**



# trend 2: potential for more NR in japan



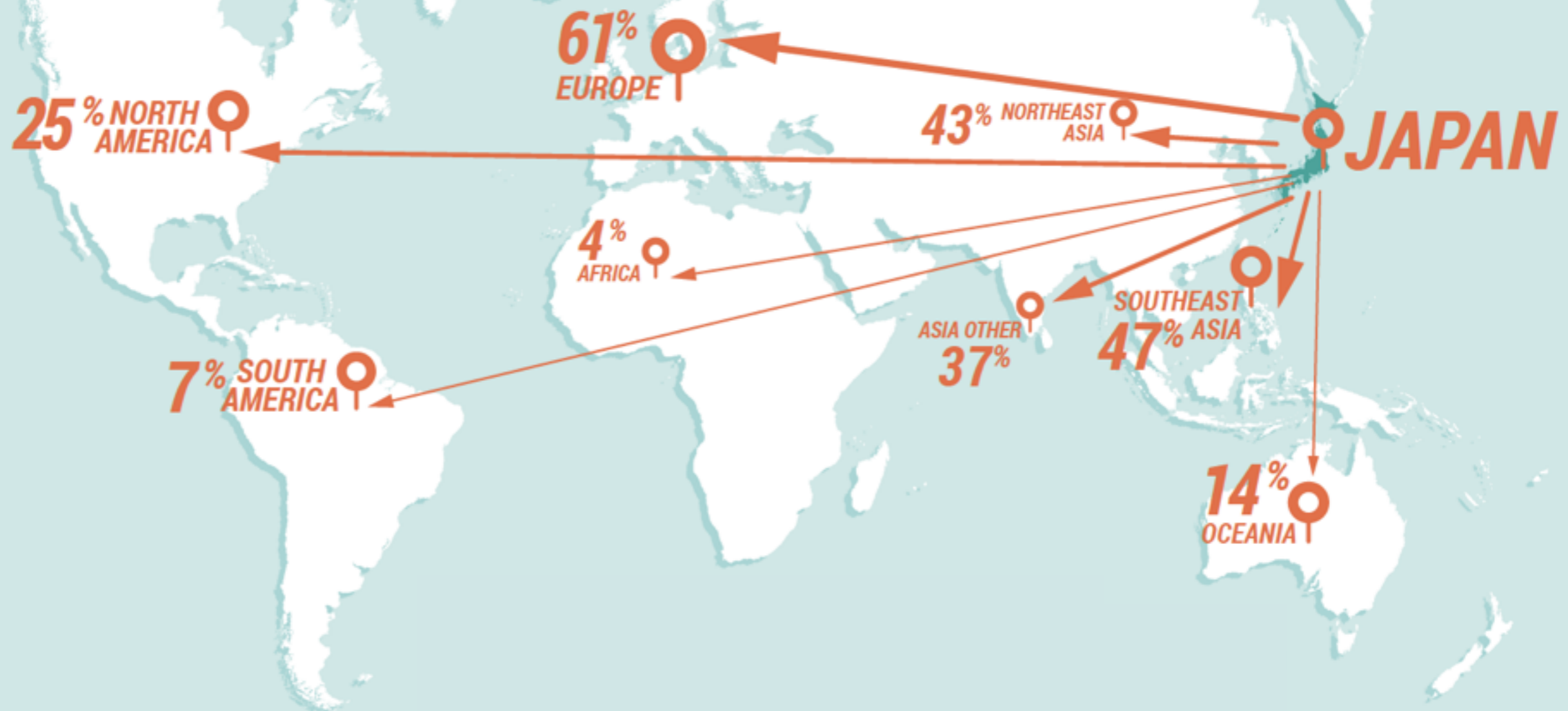
**future potential: HC in light-commercial systems & A/C, CO<sub>2</sub> in supermarkets, CO<sub>2</sub> mobile air conditioning, low-charge NH<sub>3</sub> and CO<sub>2</sub> TC in industrial refrigeration, NR in transport refrigeration**



# trend 3: japan's NR tech in the world



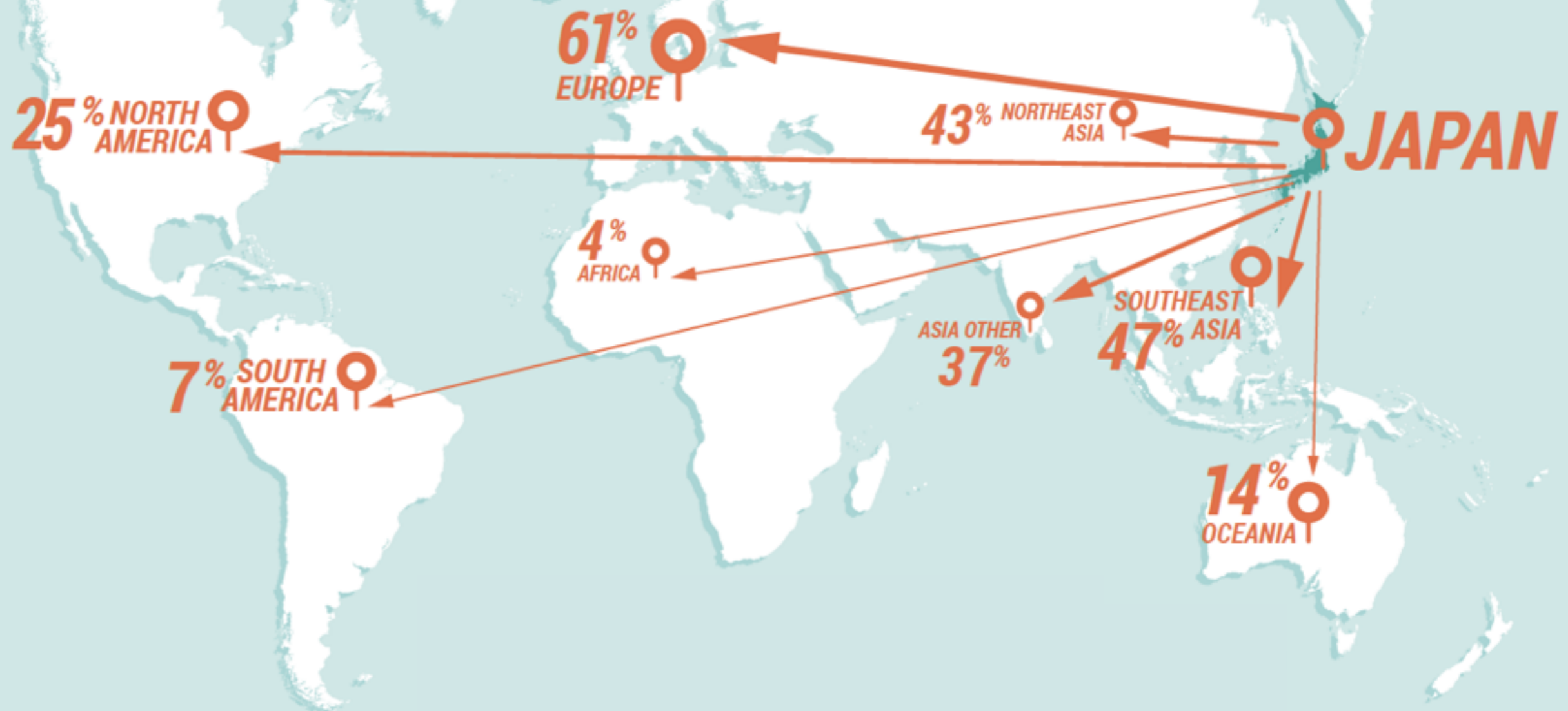
Europe, Asia & North America are the next markets for Japanese technology ... in various application sectors



# trend 3: japan's NR tech in the world

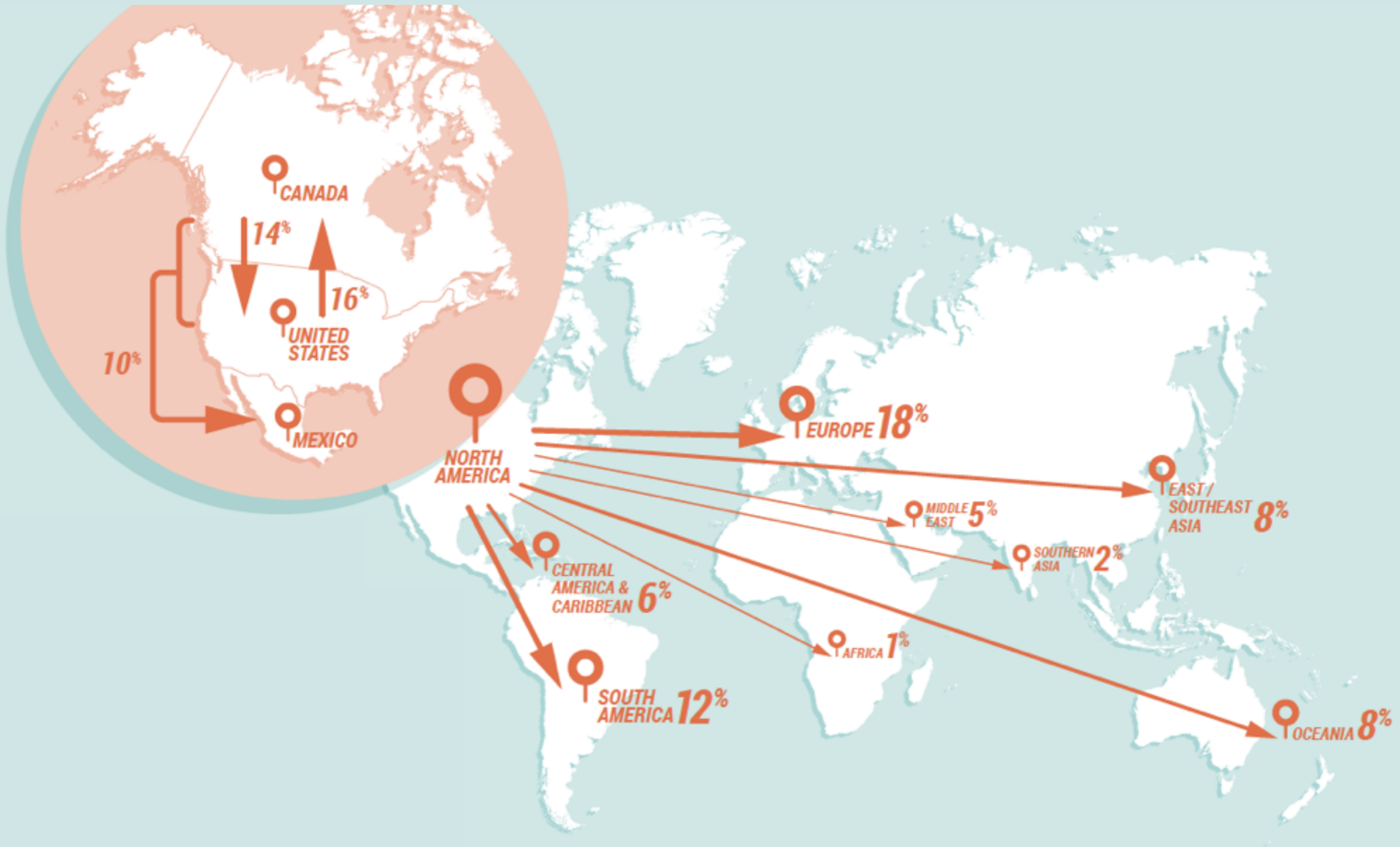


current strong business opportunities exist for CO<sub>2</sub> technology in CVS, CO<sub>2</sub> heat pumps, NH<sub>3</sub>-CO<sub>2</sub> industrial refrigeration



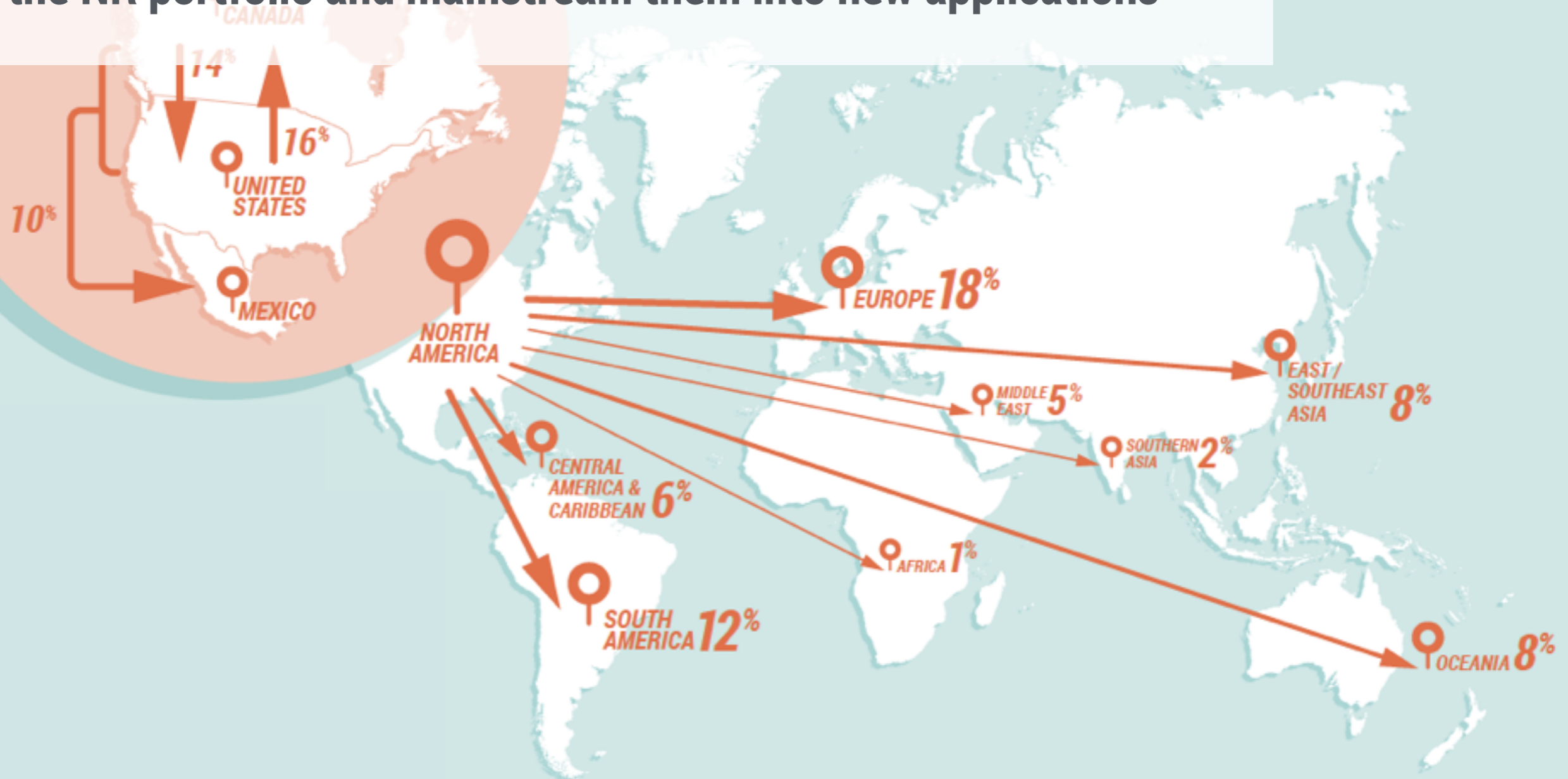


# trend 4: a global NR market



# trend 4: a global NR market

foreign companies offering solutions well-established in other world regions can enter the Japanese market to complement the NR portfolio and mainstream them into new applications



### **Industry Platforms:**

<http://www.hydrocarbons21.com>

<http://www.R744.com>

<http://www.ammonia21.com>

<http://www.R718.com>

### **ATMOsphere events:**

<http://www.ATMO.org>

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<http://accelerateEU.com/>

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- ▶ Special Projects

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