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June 16 & 17, 2016 - Chicago

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Cooling & Heating w/ Modern Absorption R-718 & sub-cooling R-744

- **Douglas Davis**
- **Director of Channel Sales in North America**
- **Broad USA**
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Introduction of Supermarket Design

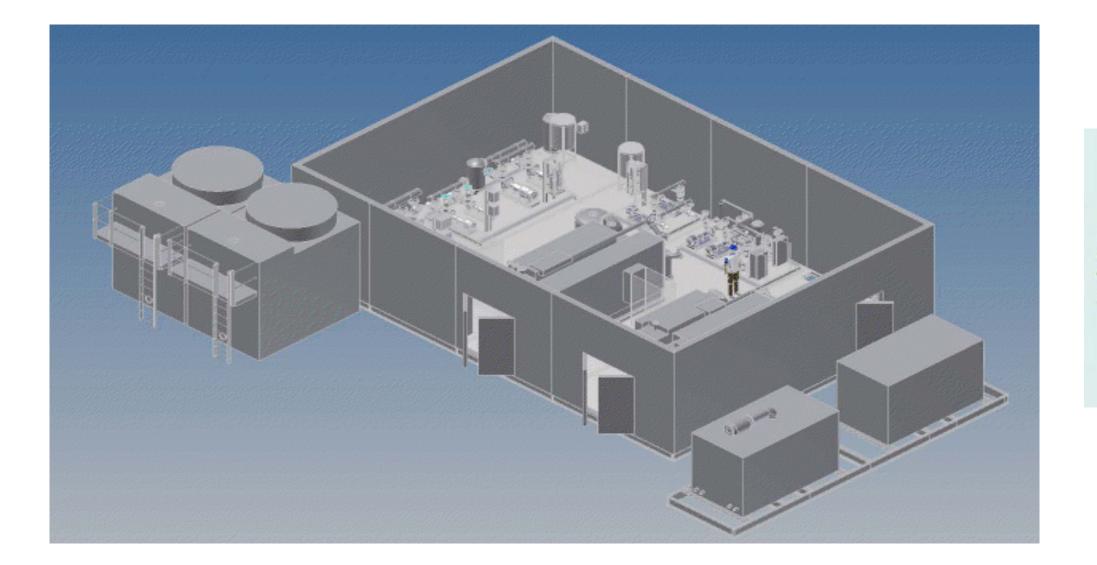
Owner wanted to build a chemical free resilient flag ship store in NYC, Brooklyn.

- R-718 & 744 was the most practical and efficient choice for the above stated goal
- One year from "Start" to Completion
- NYSERDA incentive for CHP or Cogeneration \$2000/kw
- Store can operate with or without the electric grid
- Store can serve community when they need it the most.....superstorm sandy
- Put everything on the roof....resiliency



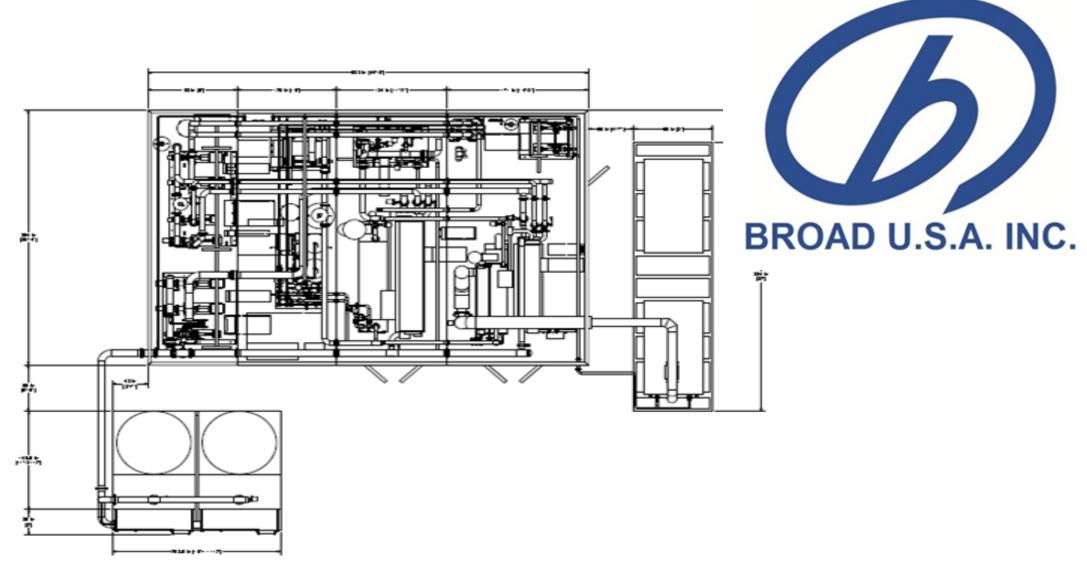












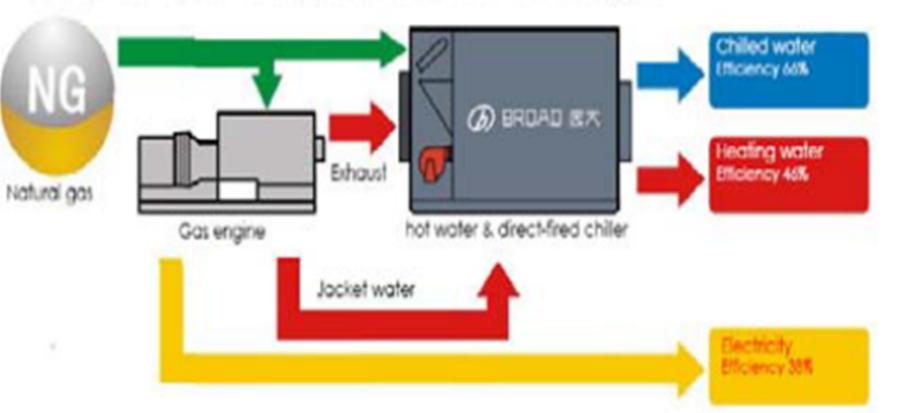




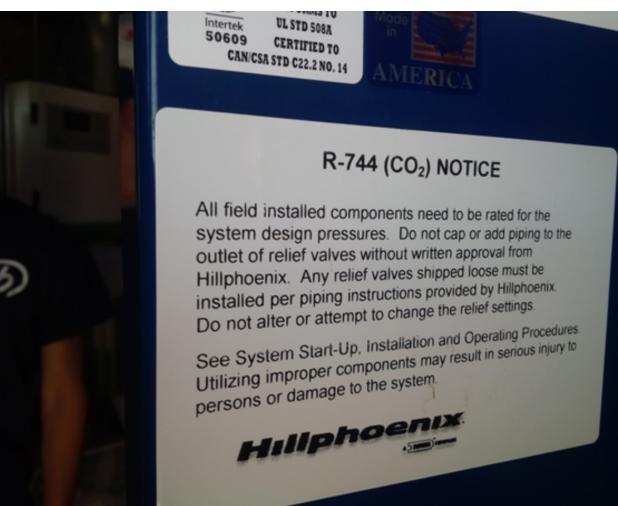




BROAD CHP Exhaust & Hot water type









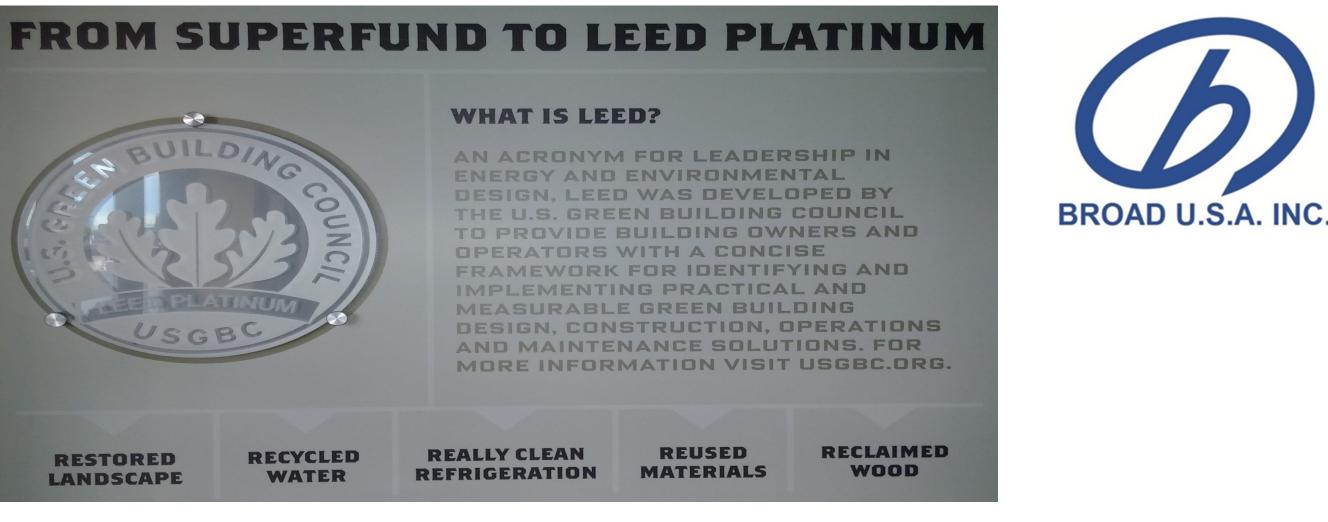




Efficiency & Resiliency Analysis

affordable way to provide HVAC a commercial building.

- To really drive down operating cost this store used CHP or Cogeneration and Modern Absorption.
- Measuring efficiency:
- 56,000-square-foot structure is 60 percent more energy efficient than the building code requires. That's right: 60 percent more efficient, making it one of the most energy efficient supermarkets in the nation, Whole Foods says.(source greenbiz.com)



If you are paying more then 9 cents for electricity Gas Cooling & Heating with Modern Absorption is the most









Cost Analysis & System Summary

- 2.5 million for a pre packaged solution
- 300 plus K incentive for Cogen
- (Estimated) price differences to conventional system about 35%
- Lifecycle cost makes the 35% premium a reasonable payback
- Benefits of added resiliency is very attractive especially when one considers loss of revenue and product loss when you loose power.
- Two chiller/ heaters one with cogen input "exhaust jacket water and NG multi energy" for a total of 250 tons of cooling 1.35 COP in Gas cooling and .93 COP in heating mode.
- Two Engines 150 KW of Cogen and 250 KW of "Demand Response".
- Normal HVAC design points for CW 44F Hot water 180 and Domestic supply 140F all variable





Barriers and Solutions

Who wants to be first?

- Technical hurdles and unfamiliarity with Modern Absorbers and rules of thumb regarding COP and application flexibility are not widely known.
- Psychological barriers from history of Older Absorption Technology (last century) Safety problems..... it is common use for domestically sources fuel...Natural Gas Higher capital cost is re-cooped due to lower operating cost.





Lessons learnt and Low Temperature Rack Integration Photos Foodtown

It works and it is not risky with the right supporting partners and pre-packaged approach.

- What will you do differently in the future? Not drive through the state of Delaware with police escorts.
- What can you apply to the next projects? Right sizing never oversize!!!









Future plans

- Foodtown coming on line this month
- We need to create and do a better job of sharing success stories so others can follow.









Action Plan

- 1. Continue out reach and education
- Update to follow on an existing building supermarket conversion to R718 at a Foodtown.

2. Look for other vertical "markets leaders" who want to follow Supermarkets regarding natural refrigerants. Photos are a new process cooling project for a global pharmaceutical based in NJ using both CO2 and Absorption









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Thank you very much!

