

# AMERICA Sphere business case



AMERICA ATANO Sphere business case natural refrigerants

June 16 & 17, 2016 - Chicago

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### Industrial End User Panel

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Los Angeles Cold Storage Company



### NXTCOLD OXNARD, CA CASE STUDY









#### **TYPICAL CENTRAL ENGINE ROOM FOR AMMONIA REFRIGERATION**









#### FACTORY









#### FACTORY













#### TRAILER





#### POD FROM OUTSIDE









#### June 16 & 17, 2016 – Chicago ENTRY TO EVAPORATOR



## #

#### **COMPRESSOR POD**



#### **ELECTRICAL & CONTROL PANELS**







#### **EVAPORATOR FANS**





#### **EVAPORATOR COILS**







### DISTRIBUTED HIGH EFFICIENCY REFRIGERATION WITH ULTRA LOW AMMONIA CHARGE ELECTRONIC REFRIGERANT INJECTION CONTROL (ERIC)









## **CASE STUDY REPORT OBJECTIVES**

SoCal Edison, Design and Engineering Services, *Report* ET13SCE7210:

- Ο technology as applied at the Lineage Facility.
- Determine baseline for the facility under existing conditions •
- Determine post retrofit under current operational conditions
- Determine post retrofit under optimum operational conditions
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- Determine baseline for the facility under existing conditions ullet
- Determine post retrofit under current operational conditions
- Determine post retrofit under optimum operational conditions
- $\bigcirc$ refrigeration.
- similar applications.

# Determine what, if any, demand savings can be attributed to the NXTCOLD

# Determine what, if any, energy savings can be attributed to the NXTCOLD

### Assess the overall feasibility of the technology as it is applied to cold storage

Identify potential operational or non-energy benefit categories for use of the technology in





#### TABLE 1 – CURRENT OPERATION SAVINGS ANALYSIS

|       | NxtCold Performance Summary Current Operation Scenario |       |           |         |           |               |           |                      |          |         |        |        |        |         |         |         |          |            |       |
|-------|--|-------|-----------|---------|-----------|---------------|-----------|----------------------|----------|---------|--------|--------|--------|---------|---------|---------|----------|------------|-------|
|       |  |       |           |         |           | Refrigeration |           | Remaining Energy     |          |         |        |        |        |         |         |         |          |            |       |
|       |  |       | Cooling   |         |           | Only          |           | - Blast Freezing and |          |         | NXT    |        |        |         |         |         | Demand   | Energy     |       |
|       |  |       | Load Ton- | Current | Diversity | Estimated     | Meter     | Remaining            | Nxt Cold | Remaini | COLD   | PLANT  |        | New     | Savings | Savings | Rate     | Rate       |       |
| Month | Avg Tons   | Hours | Hr        | кw      | Factor ** | KWH           | KWH       | Refrigeration        | Tons     | ng Tons | KW/TON | KW/TON | NewKW  | кwн     | КW      | кwн     | (\$/kw)  | (\$/KWH)   | Savi  |
| J     | 83.45  | 744   | 62,086    | 327     | 95%       | 231,389       | 382,963   | 151,574              | 62       | 10      | 1.59   | 3.92   | 137.81 | 102,532 | 189.56  | 128,857 | \$ 14.88 | \$ 0.08659 | \$13  |
| F     | 83.45  | 672   | 56,077    | 327     | 80%       | 175,997       | 270,833   | 94,837               | 62       | 10      | 1.59   | 3.92   | 137.81 | 92,609  | 189.56  | 83,388  | \$ 14.88 | \$ 0.08659 | \$10  |
| M     | 83.45  | 744   | 62,086    | 327     | 80%       | 194,854       | 759,210   | 564,356              | 62       | 10      | 1.59   | 3.92   | 137.81 | 102,532 | 189.56  | 92,322  | \$ 14.88 | \$ 0.08659 | \$10  |
| A     | 83.45  | 744   | 62,086    | 327     | 80%       | 194,854       | 874,959   | 680,105              | 62       | 10      | 1.59   | 3.92   | 137.81 | 102,532 | 189.56  | 92,322  | \$ 14.88 | \$ 0.08659 | \$10  |
| M     | 90.00  | 744   | 66,960    | 353     | 80%       | 210,152       | 980,918   | 770,766              | 62       | 28      | 1.59   | 3.92   | 208.43 | 155,070 | 144.65  | 55,082  | \$ 14.88 | \$ 0.08659 | \$ 6  |
| J     | 95.00  | 720   | 68,400    | 373     | 80%       | 214,671       | 1,592,723 | 1,378,052            | 62       | 33      | 1.59   | 3.92   | 228.04 | 164,190 | 144.65  | 50,481  | \$ 14.88 | \$ 0.13769 | \$ 9  |
| J     | 100.00   | 744   | 74,400    | 392     | 80%       | 233,502       | 1,069,224 | 835,722              | 62       | 38      | 1.59   | 3.92   | 247.66 | 184,257 | 144.65  | 49,245  | \$ 14.88 | \$ 0.13769 | \$8   |
| A     | 110.00   | 720   | 79,200    | 432     | 70%       | 217,496       | 771,789   | 554,293              | 62       | 48      | 1.59   | 3.92   | 286.89 | 206,560 | 144.65  | 10,936  | \$ 14.88 | \$0.13769  | \$ 3  |
| S     | 100.00   | 720   | 72,000    | 392     | 60%       | 169,477       | 391,347   | 221,870              | 62       | 38      | 1.59   | 3.92   | 247.66 | 178,314 | 144.65  | (8,836) | \$ 14.88 | \$0.13769  | \$    |
| 0     | 90.00  | 744   | 66,960    | 353     | 80%       | 210,152       | 544,156   | 334,004              | 62       | 28      | 1.59   | 3.92   | 208.43 | 155,070 | 144.65  | 55,082  | \$ 14.88 | \$0.13769  | \$ 9  |
| N     | 83.45  | 720   | 60,083    | 327     | 80%       | 188,568       | 422,402   | 233,834              | 62       | 10      | 1.59   | 3.92   | 137.81 | 99,224  | 189.56  | 89,344  | \$ 14.88 | \$ 0.08659 | \$10  |
| D     | 83.45  | 744   | 62,086    | 327     | 50%       | 121,784       | 172,300   | 50,516               | 62       | 10      | 1.59   | 3.92   | 137.81 | 102,532 | 189.56  | 19,252  | \$ 14.88 | \$ 0.08659 | \$ 4  |
|       |  | 8,760 |           |         |           | 2,362,894     | 8,232,824 | 5,869,929            |          |         |        |        |        |         |         | 717,475 |          |            | \$ 99 |
|       |  |       |           |         |           |               |           |                      |          |         |        |        |        |         |         |         |          |            |       |
|       |  |       |           |         |           |               |           |                      |          |         |        |        |        |         |         |         |          |            |       |
|       |  |       |           |         |           |               |           |                      |          |         |        |        |        |         |         |         |          |            |       |

For this analysis, the diversity factor was developed in looking at the product supply. From Mid November thru February very little blast freezing occurs. The load for these months is \*\* Note primarily due to refrigeration. Since the cooling load in ton hours is only for the area covered by the Nxt Cold Unit, the savings is based only on the difference for that area.

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#### **TABLE 2 – OPTIMUM OPERATION SAVINGS ANALYSIS**

|       | NxtCold Performance Summary Optimum Operation Scenario |       |         |     |            |               |           |                        |          |           |         |        |        |         |         |           |              |             |
|-------|--|-------|---------|-----|------------|---------------|-----------|------------------------|----------|-----------|---------|--------|--------|---------|---------|-----------|--------------|-------------|
|       |  |       | Cooling |     | Discortitu | Refrigeration | Matar     | Remaining Energy Blast | Not Cold | Bomoining | NYTCOLD | DIANT  |        | Nour    | Saulage | Environ   | Domand       | En our Pato |
| Month | Ave Tons   | Hours | Hr      | KW  | Factor **  | KWH           | KWH       | Refrigeration          | Tons     | Tons      | KW/TON  | KW/TON | New KW | KWH     | KW      | KWH       | Rate (\$/kw) | (\$/KWH)    |
| J     | 83.45  | 744   | 62,086  | 327 | 95%        | 231,389       | 382,963   | 151,574                | 83.45    | -         | 1.59    | 3.92   | 132.68 | 98,716  | 194.69  | 132,672   | \$ 14.88     | \$ 0.08659  |
| F     | 83.45  | 672   | 56,077  | 327 | 80%        | 175,997       | 270,833   | 94,837                 | 83.45    | -         | 1.59    | 3.92   | 132.68 | 89,163  | 194.69  | 86,834    | \$ 14.88     | \$ 0.08659  |
| М     | 83.45  | 744   | 62,086  | 327 | 80%        | 194,854       | 759,210   | 564,356                | 83.45    | -         | 1.59    | 3.92   | 132.68 | 98,716  | 194.69  | 96,137    | \$ 14.88     | \$ 0.08659  |
| A     | 83.45  | 744   | 62,086  | 327 | 80%        | 194,854       | 874,959   | 680,105                | 83.45    | -         | 1.59    | 3.92   | 132.68 | 98,716  | 194.69  | 96,137    | \$ 14.88     | \$ 0.08659  |
| М     | 90.00  | 744   | 66,960  | 353 | 80%        | 210,152       | 980,918   | 770,766                | 90.00    | -         | 1.59    | 3.92   | 143.10 | 106,467 | 209.98  | 103,685   | \$ 14.88     | \$ 0.08659  |
| J     | 95.00  | 720   | 68,400  | 373 | 80%        | 214,671       | 1,592,723 | 1,378,052              | 95.00    | -         | 1.59    | 3.92   | 151.05 | 108,756 | 221.64  | 105,915   | \$ 14.88     | \$ 0.13769  |
| J     | 100.00   | 744   | 74,400  | 392 | 80%        | 233,502       | 1,069,224 | 835,722                | 100.00   | -         | 1.59    | 3.92   | 159.00 | 118,296 | 233.31  | 115,206   | \$ 14.88     | \$ 0.13769  |
| A     | 110.00   | 720   | 79,200  | 432 | 70%        | 217,496       | 771,789   | 554,293                | 110.00   | -         | 1.59    | 3.92   | 174.90 | 125,928 | 256.64  | 91,567    | \$ 14.88     | \$ 0.13769  |
| S     | 100.00   | 720   | 72,000  | 392 | 60%        | 169,477       | 391,347   | 221,870                | 100.00   | -         | 1.59    | 3.92   | 159.00 | 114,480 | 233.31  | 54,997    | \$ 14.88     | \$ 0.13769  |
| 0     | 90.00  | 744   | 66,960  | 353 | 80%        | 210,152       | 544,156   | 334,004                | 90.00    | -         | 1.59    | 3.92   | 143.10 | 106,467 | 209.98  | 103,685   | \$ 14.88     | \$ 0.13769  |
| N     | 83.45  | 720   | 60,083  | 327 | 80%        | 188,568       | 422,402   | 233,834                | 83.45    | -         | 1.59    | 3.92   | 132.68 | 95,532  | 194.69  | 93,036    | \$ 14.88     | \$ 0.08659  |
| D     | 83.45  | 744   | 62,086  | 327 | 50%        | 121,784       | 172,300   | 50,516                 | 83.45    | -         | 1.59    | 3.92   | 132.68 | 98,716  | 194.69  | 23,067    | \$ 14.88     | \$ 0.08659  |
|       |  | 8,760 |         |     |            | 2,362,894     | 8,232,824 | 5,869,929              |          |           |         |        |        |         |         | 1,102,938 |              |             |
|       |  |       |         |     |            |               |           |                        |          |           |         |        |        |         |         |           |              |             |
|       |  |       |         |     |            |               |           |                        |          |           |         |        |        |         |         |           |              |             |
|       |  |       |         |     |            |               |           |                        |          |           |         |        |        |         |         |           |              |             |
|       |  |       |         |     |            |               |           |                        |          |           |         |        |        |         |         |           |              |             |

For this analysis, the diversity factor was developed in looking at the product supply. From Mid November thru February very little blast freezing occurs. The load for these months is primarily due \*\* Note to refrigeration. Since the cooling load in ton hours is only for the area covered by the Nxt Cold Unit, the savings is based only on the difference for that area.

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#### TABLE 3 – SAVINGS SUMMARY

#### **NXTCOLD Savings Summary**

|        |       |                     |     |          |               |                |           |            |                 | <u> </u>          |                |     |           |    |         |                 |                  |      |  |  |  |
|--------|-------|---------------------|-----|----------|---------------|----------------|-----------|------------|-----------------|-------------------|----------------|-----|-----------|----|---------|-----------------|------------------|------|--|--|--|
| Month  | То    | tal Building Utilit | Ita |          |               |                | Current C | peration   |                 | Optimum Operation |                |     |           |    |         |                 |                  |      |  |  |  |
|        | ĸw    | кwн                 |     | \$       | KW<br>Savings | KWH<br>Savings | ļ         | \$ Savings | % KW<br>Savings | % KWH<br>Savings  | %\$<br>Savings | кw  | кwн       |    | \$      | % KW<br>Savings | % KWH<br>Savings | %\$S |  |  |  |
| J      | 1,351 | 382,963             | \$  | 53,267   | 190           | 128,857        | \$        | 13,978     | 14%             | 34%               | 26%            | 195 | 132,672   | \$ | 14,385  | 14%             | 35%              |      |  |  |  |
| F      | 1,099 | 270,833             | \$  | 39,808   | 190           | 83,388         | \$        | 10,041     | 17%             | 31%               | 25%            | 195 | 86,834    | \$ | 10,416  | 18%             | 32%              |      |  |  |  |
| М      | 2,772 | 759,210             | \$  | 106,987  | 190           | 92,322         | \$        | 10,815     | 7%              | 12%               | 10%            | 195 | 96,137    | \$ | 11,222  | 7%              | 13%              |      |  |  |  |
| А      | 2,189 | 874,959             | \$  | 108,332  | 190           | 92,322         | \$        | 10,815     | 9%              | 11%               | 10%            | 195 | 96,137    | \$ | 11,222  | 9%              | 11%              |      |  |  |  |
| М      | 2,712 | 980,918             | \$  | 125,292  | 145           | 55,082         | \$        | 6,922      | 5%              | 6%                | 6%             | 210 | 103,685   | \$ | 12,103  | 8%              | 11%              |      |  |  |  |
| l      | 3,098 | 1,592,723           | \$  | 265,406  | 145           | 50,481         | \$        | 9,103      | 5%              | 3%                | 3%             | 222 | 105,915   | \$ | 17,881  | 7%              | 7%               |      |  |  |  |
| l      | 2,635 | 1,069,224           | \$  | 186,433  | 145           | 49,245         | \$        | 8,933      | 5%              | 5%                | 5%             | 233 | 115,206   | \$ | 19,334  | 9%              | 11%              |      |  |  |  |
| A      | 2,083 | 771,789             | \$  | 137,266  | 145           | 10,936         | \$        | 3,658      | 7%              | 1%                | 3%             | 257 | 91,567    | \$ | 16,427  | 12%             | 12%              |      |  |  |  |
| S      | 1,154 | 391,347             | \$  | 71,062   | 145           | (8,836)        | \$        | 936        | 13%             | -2%               | 1%             | 233 | 54,997    | \$ | 11,044  | 20%             | 14%              |      |  |  |  |
| 0      | 1,483 | 544,156             | \$  | 96,995   | 145           | 55,082         | \$        | 9,737      | 10%             | 10%               | 10%            | 210 | 103,685   | \$ | 17,401  | 14%             | 19%              |      |  |  |  |
| N      | 2,129 | 422,402             | \$  | 68,252   | 190           | 89,344         | \$        | 10,557     | 9%              | 21%               | 15%            | 195 | 93,036    | \$ | 10,953  | 9%              | 22%              |      |  |  |  |
| D      | 732   | 172,300             | \$  | 25,812   | 190           | 19,252         | \$        | 4,488      | 26%             | 11%               | 17%            | 195 | 23,067    | \$ | 4,894   | 27%             | 13%              |      |  |  |  |
| Totals |       | 8,232,823.80        | \$1 | ,284,912 |               | 717,475        | \$        | 99,983     | 11%             | 9%                | 8%             |     | 1,102,938 | \$ | 157,281 | 13%             | 13%              |      |  |  |  |

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### **Performance & Dependability**









For excellence in performance & dependability we would like to recognize these companies who all came together to provide near perfect results.



# AMERICA ATTACK AND A CONTRACT OF A CONTRACT business case natural refrigerants

June 16 & 17, 2016 - Chicago

Thank you very much!

