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NZ & AU – CO2 and the journey thus far

"A Greener Future Naturally" Brian Rees Technical Director – Hussmann Oceania

2005 – the NZ CO2 journey begins

 2005 commenced with SubCritical (SC) DX LT and pumped liquid MT (~ 20 supermarkets installed thru to ~2009).

 Due to cost, these evolved to the Hybrid (LT = DX SC CO2, MT = DX R134a). Over 50 supermarkets installed in NZ thru to ~ 2015.



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1st Jan. 2013 – NZ ETS commences Interest in TC CO2 grows

- Jan. 2013 NZU only cost for 1kg of R404A was ~ \$4
- Jan. 2017 NZU only cost for 1kg of R404A up to ~\$45
- Est. Jan. 2019 NZU only cost for 1kg of R404A likely ~\$68 or higher (?)



Phase out of the one-for-two transitional measure from the New Zealand Emissions Trading Scheme



non-forestry	2017	2018	2019
surrender obligation,	2/3 (67%)	5/6 (87%)	100%
allocation or	1 unit for	1 unit for	1 unit for
removal	every 1.5	every 1.2	every
activity	whole	whole	whole
,	tonnes of	tonnes of	tonne of
	CO ₂ -e	CO ₂ -e	CO ₂ -e
	emissions	emissions	emissions

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2013 – TC CO2 begins in earnest in NZ

TC CO2 Philosophy – learnings from the SC era

- Efficient with minimal 'intervention' (i.e. simple set-up, remove the 'fiddle factor').
- Robust high standstill pressure design (60 bar Suct./80 bar Liq./120 bar high side).
- Reduced complexity = increased understanding and buy-in at Service level.
- Scalable from 2HP C/U to large Racks. Internal and external locations.
- Future proofed.



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GREEN 5COOL Green Refrigeration Systems





TC CO2 – NZ experience (Rack Systems)

- Our 1st TC CO2 system installed and operating since June 2013.
- Focus on simple/reliable/easy-to-understand.
- We now have x24 large TC CO2 rack systems operating, another x6 being installed at present, and ongoing repeat orders.
- Simple touch-screen interface, with graphing <u>plus</u> view only interface to CPC, Danfoss, etc.

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				MT-LP	:26.	. 60	LT-LP:	12.40	Alarms 0 Notices 0	
COMPRESSORSOUTPUT_SIGNALS							-			
		Status	Oil Alrm	Manual Mode	C1 C	omp 01 In	verter - MT:	77.00 %		
COMP	01 :	ON	OFF	OFF	C5 C	omp 05 In	verter - LT:	94.00 %	NETWORK OVERVIEW	
COMP	02 :	OFF	OFF	OFF	S1 -	Gas Cool	er Fan:	58.00 %	IONet-1 🔶	
COMP	63 :	OFF	OFF	OFF	MU2	- Bypass	Valve:	100.0 %	MODBUS-1 🔶	
COMP	64 :	OFF	OFF	OFF	LT70	– Liq Lvl	Rcvr:	23.00 %	MODBUS-2 🔶	
COMP	Ø5 :	ON	OFF	OFF	EC1	– HP Cont	rol Value:	46.00 %		
COMP	06 :	OFF	OFF	OFF	EC3	– Gas Eva	q Ctrl Value:	: 0%		
COMP	07 :	OFF	OFF	OFF	UM7	– Oil Ret	urn:	OFF	1	
COMP	68 :	OFF	OFF	OFF	UM8	- Back Pr	essure:	OFF		
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TT1-I	Disc	h :	70.90	PT1-Disch MT:	48.00					
TT5-3	Suct	:	11.80	PT2-Suct MT:	26.60					
TT7-I	LT SI	uct:	5.60	PT3-Receiver:	48.20				RANGI 3-4	
TT17-LT Disch: 76.70		PT4-Suct LT:	12.40	ALA	RMS		1			
TT4-0	Dil	Return:	24.40			Gas Coo	ler Fan:	OFF	Rev 4.07F01	
TT2-1	Gas I	Clr Out:	11.40			Receive	r Low lvl:	OFF	IP 10.101.48.48	
TT6-1	Ambi	ent:	6.80			Rack Al	arm:	OFF		
									English-US	
Press enter for a list of actions.										
_					F3:	CIRCUITS	F4:	SENSORS	F5: SETUP	

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TC CO2 – NZ experience (cont.)

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- By the end of 2017, estimate is ~40 NZ supermarkets will be operating TC CO2 systems.
 - In context, NZ has approx. 440 mid-large supermarkets

(excluding small regional stores < 500m²)

- ~ 10% TC CO2 in ~ 4 years
- Plus ~ 16% SC CO2

Learnings:-

- Walk before you run
- Plan, Do, Check, Act.
- Training is ongoing, now predominantly via practical on-site training and mentoring.
- New NZ supermarkets now all but exclusively TC CO2, plus many store refurbs are also adopting TC CO2.
- TC CO2 industry knowledge now mature in NZ, this coupled with external forces (ETS, etc.), a temperate climate, and customer's future-proofing, will see increased interest in TC CO2 in other market sectors.

Australia:-

- The current lack of an ETS has slowed TC CO2 uptake, though the Kigali Amendment and recent Australian Government announced phasedown of HFC's will no doubt have many ownership cost conscious refrigeration personnel and end-users looking much more closely at refrigerant & system options.
- Australia's hot summer climate presents challenges for TC CO2 in regards optimising efficiency, though parallel compression and liquid sub-cooling and other near-future enhancements will all but eliminate the 'Transcritical Equator'.
- Hussmann have partnered with Green & Cool and Panasonic to ensure a full suite of best-in-class equipment for each application will soon be available in Australia as well as NZ.

The Future A simple new Formula ? :-

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- NP NR NE +
- **Natural Power + Natural Refrigerants**





- **Natural Earth** =





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Thank You ¿ Questions ?

