



Food Retail Panel

June 6, 2017



Natural Refrigerant Stores

- Pearl-Boulder, CO pumped CO2 (low-temp)
- Trolley Sq.-Salt Lake City, UT, pumped CO2 (low-temp)
- Dedham, MA pumped CO2 (low-temp)
- ❖ Wellesley, MA low-temp DX CO2/medium temp liquid overfeed CO2, cascaded to 407A
- ❖ Lynnfield, MA low-temp DX CO2/medium temp liquid overfeed CO2, cascaded to 407A
- Fairfield, CT low-temp DX CO2 in a cascade system
- Yonkers, NY low-temp DX CO2 in a cascade system
- 3rd & Third-Brooklyn, NY Transcritical CO2
- Folsom, CA low-temp DX CO2 in a cascade system
- Castro- San Francisco, CA, low temp DX CO2/medium temp liquid overfeed CO2, cascaded to 407A
- Arden Way-Sacramento, CA low-temp DX CO2 in a cascade system (conversion from HFC)
- Gilman-Berkley, CA Transcritical CO2
- Alameda-San Jose, CA, Transcritical CO2
- Dublin, CA, low temp DX CO2/medium temp liquid overfeed CO2, cascaded to R717 (NH3)
- North Bournaby, BC Transcritical CO2
- ❖ 365 Bellevue Square, Bellevue WA Transcritical CO2
- Closter, NJ Transcritical CO2
- 365 Lake Oswego, OR Transcritical CO2
- Santa Clara, CA low temp DX CO2/medium temp liquid overfeed CO2, cascaded to R290 (Air Cooled Modular Chillers)
- 365 Silver Lake Los Angeles, CA Transcritical CO2
- Victoria, BC Transcritical CO2
- Yganacio Valley Road Walnut Creek, CA Transcritical CO2



Breakdown

- ❖ 465 stores total
- 22 stores utilizing naturals
- ❖ 12 stores utilizing all natural refrigeration systems
- ❖ 1 store all natural synthetic free (R/HVAC)
- ❖ 1 store retrofit to natural (low-temp DX CO2)
- ❖ 50+ stores with self-contained R290 cases
- ❖ 15 30 stores/year in development



Opportunities

- Retrofits
- ❖ HVAC
- Higher initial system costs compared to HFC & HFO DX, but prices are quickly dropping
- Industry needs training, especially in areas outside of CA and the Northeast
- Leak rates
- Concrete energy data/studies
- CO2 Transcritical add-ons
 - Adiabatic
 - Parallell compression
 - Ejectors
 - ❖ What's next?
- Hydrocarbons and Ammonia



Victories

- 1st synthetic refrigerant-free supermarket in U.S. (3rd & Third, Brooklyn NY)
- 1 of a handful of R717/R744 Cascade Systems in U.S. (Dublin, CA)
- ❖ 1st R290/R744 Cascade System in U.S. (Santa Clara, CA)
- 10 EPA GreenChill Platinum Certifications
- Collaboration between rack OEMs, control vendors, EoR, CxAs, and installing/maintenance partners formed valuable synergies
- Partner exposure to natural systems driven by end user



Future Development

- ❖ TEWI is a high priority for Whole Foods Market
- Continue to pinpoint technology options with focus on natural refrigerant solutions
 - ❖ There is no silver bullet low GWP system
 - Climate and building-type specific design
- Continue to explore off-the-shelf and custom natural refrigerant systems through collaboration with various partners
- Identify partners early
 - System (rack) OEM
 - Engineers
 - Control Vendor
 - Installing Contractor
 - Authority Having Jurisdiction (AHJ)
- Repeat, compare, evaluate
- Eventually Streamline



