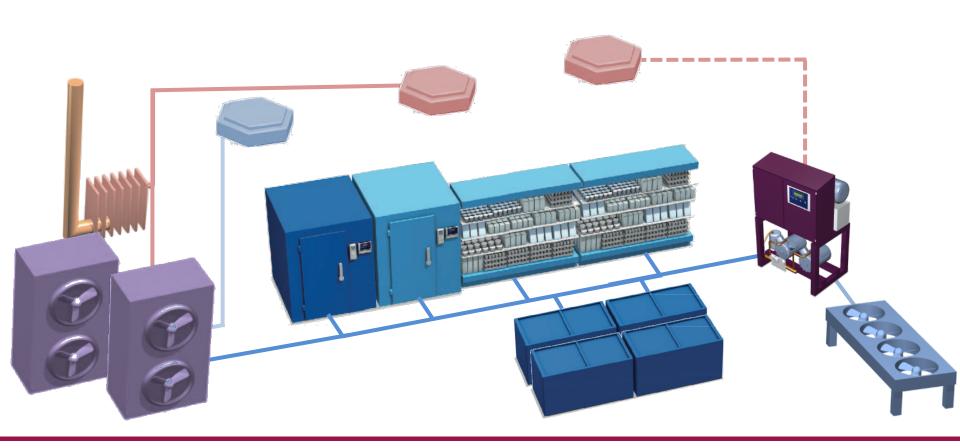


### Integrated systems.



Temperature handling technology in Supermarkets.



### Integrated systems.



#### Pros. Cons.

Advantages of integrated systems

- Heating, AC and Refrigeration from one source
  - Easy thermal management
  - Coordinated control strategy
- One-stop coordination
  - One contractor one contact person
  - Minimized interface losses
  - Optimized installation workflow

Disadvantages of integrated systems (overall)

- Negative interaction effects
- High contractor's know how level necessary
- Higher refrigerant charge (single cycle)

Disadvantages of *conventi* on al integrated systems

- F-gas refrigerant (R410A) with high GWP (2088)
- Exact refrigerant charge necessary
- Noise problems due to outdoor installation (residential areas)



Integrated systems. Next generation.



#### Comfort tempering:

- Air con up to 40 kW
- Heating up to 50 kW



#### Differences.

Comparison to conventional integrated systems with R410A.

- Natural refrigerant (R744).
- Installation outdoor and indoor (noise critical installation) possible with a separate gascooler.
- Short and easy cycle.
  - DX at the evaporators
  - Secondary (water) loop for air conditioning and heating
  - Automatized hydraulic balancing of the water loop (AC / Heating) A technology of Gebäudetechnik



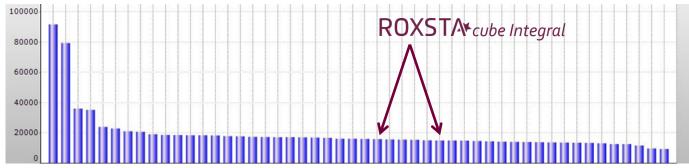
- Clear design Easy to handle (installation, start-up, maintenance)
- Holistic control system platform (FRIGOLINK® BMS, integral unit and cold points) by TWURN SYSTEM
  - General data exchange (improves efficiency, monitoring, operational safety)
- "Freshness First"-strategy (Priority to fresh goods temperature)



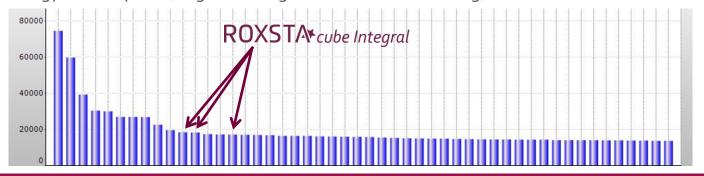
#### Results.

Comparison to conventional integrated systems with R410A

Energy consumption (January – refrigeration + heating)



• Energy consumption (August – refrigeration + air conditioning)

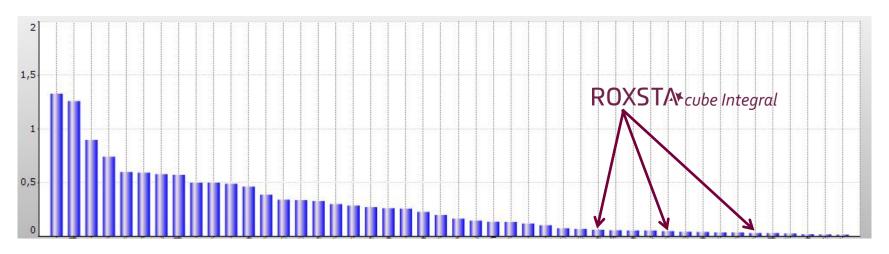




#### Results.

Comparison to conventional integrated systems with R410A

• Temperature compliance (positive deviations to target product temperature)

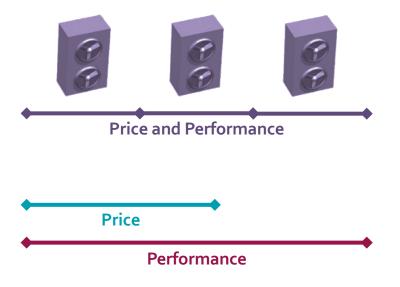




#### Results.

Comparison to conventional integrated systems with R410A

Price performance







#### Forecast.

Considerable improvements concerning efficiency are in sight

### **EVALIFT** (**EVAporation** LIFTing)

- A technology for a higher evaporation level by shifting the superheat out of the evaporator (semi-flooding).
- Efficient more than liquid ejector
  - Independent on pressure difference and load → all-season operation
  - Also useable in LT application
- Easy
  - Simple solution
  - Users know how is existing
- Safe
  - Higher system stability
  - Improved oil balancing



### TEKO Contact.

### Made in Germany.

### Please feel free to contact us.







TEKO Gesellschaft für Kältetechnik mbH Carl-Benz-Str. 1 – 63674 Altenstadt Germany

Tel.: +49 (o) 60 47 / 96 30-0 Fax: +49 (o) 60 47 / 96 30-100

info@teko-gmbh.com www.teko-gmbh.com



