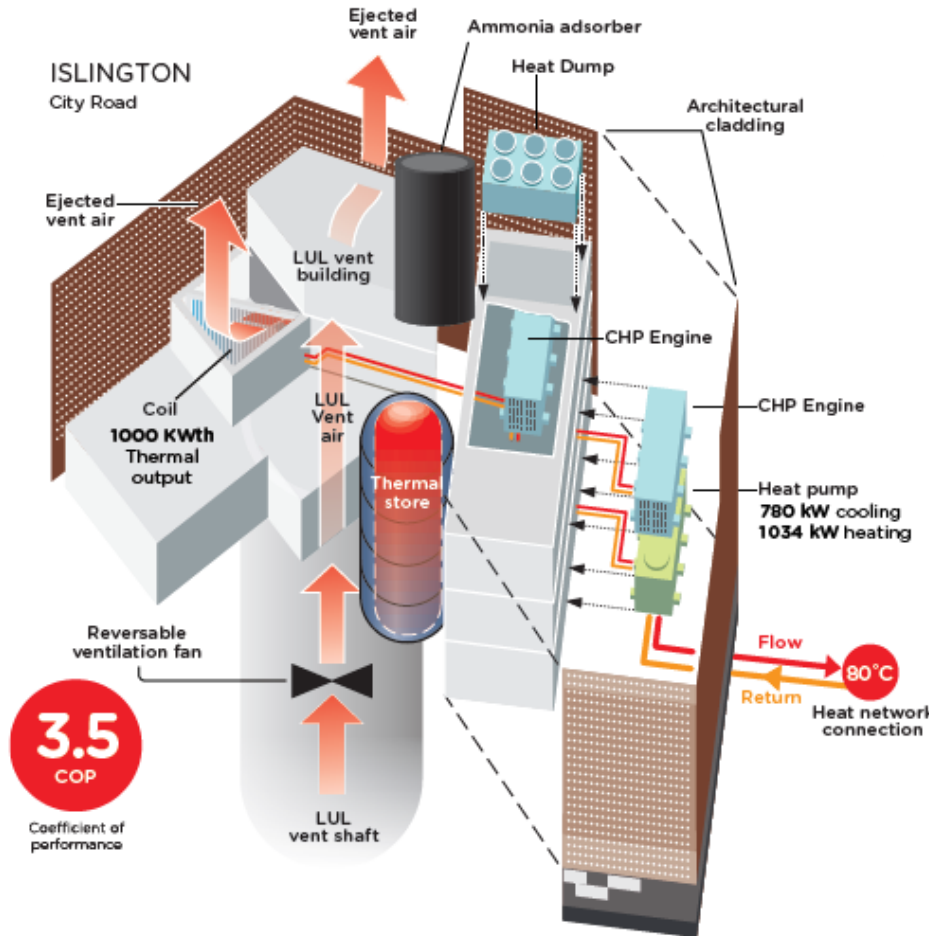


# High efficient ammonia heat pump installed in central London

KENNETH HOFFMANN, SEPTEMBER 26, 2017



# 2 stage heat pumps in London, UK



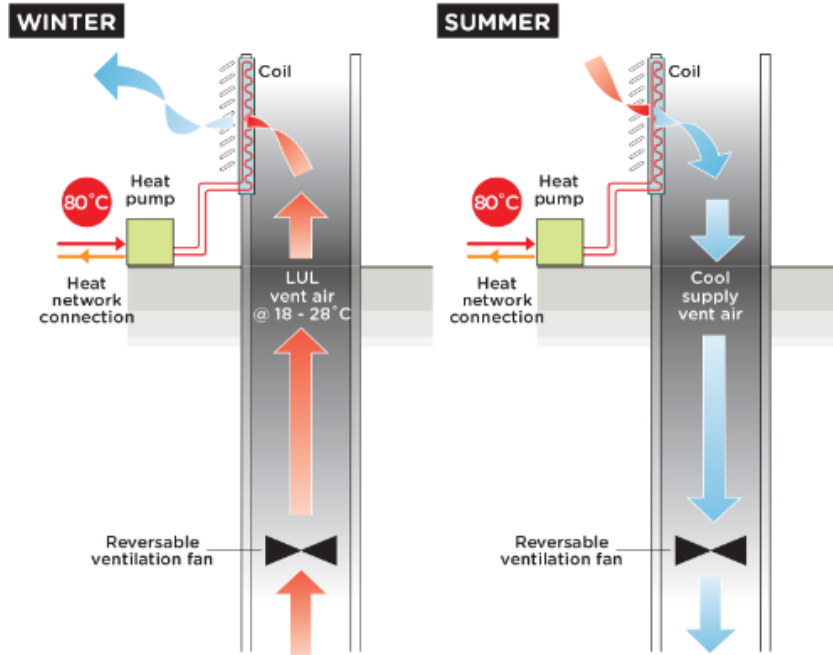
Combined cooling and heating

Heat source:  
Underground ventilation air  
18°C to 30°C

Heat sink:  
District heating water  
55°C to 75°C

Heating COP >3.50

Ventilation shaft heat pump operation

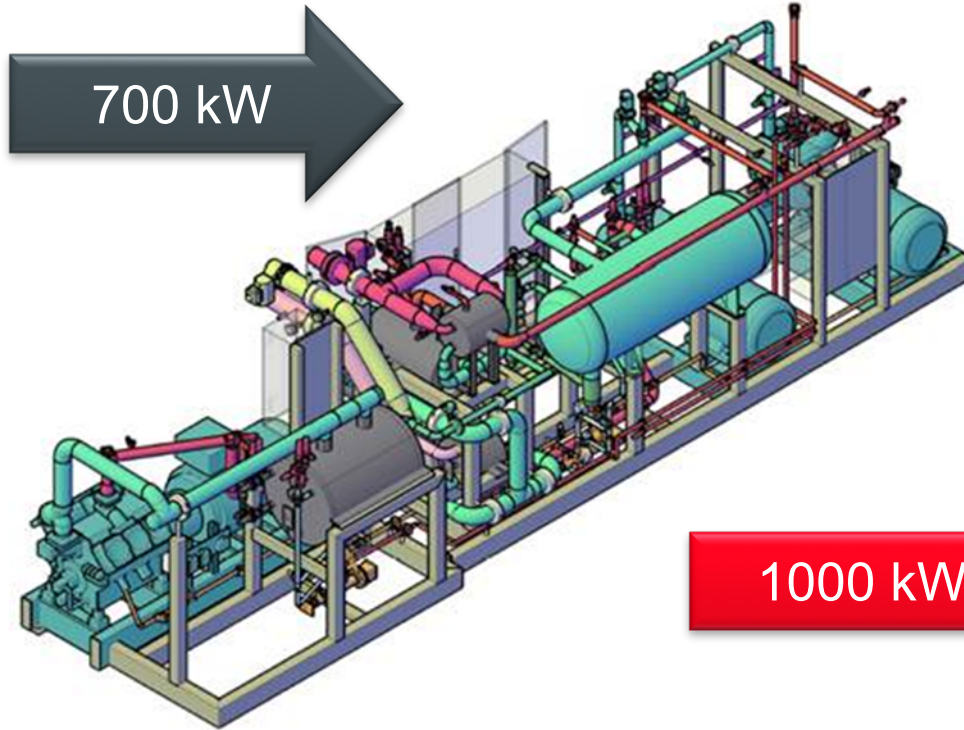


Reversible fan ensure both waste heat recovery and active cooling can be provided of the underground train tunnels

# Heat recovery from London Underground

warm air  
18°C – 28°C

700 kW

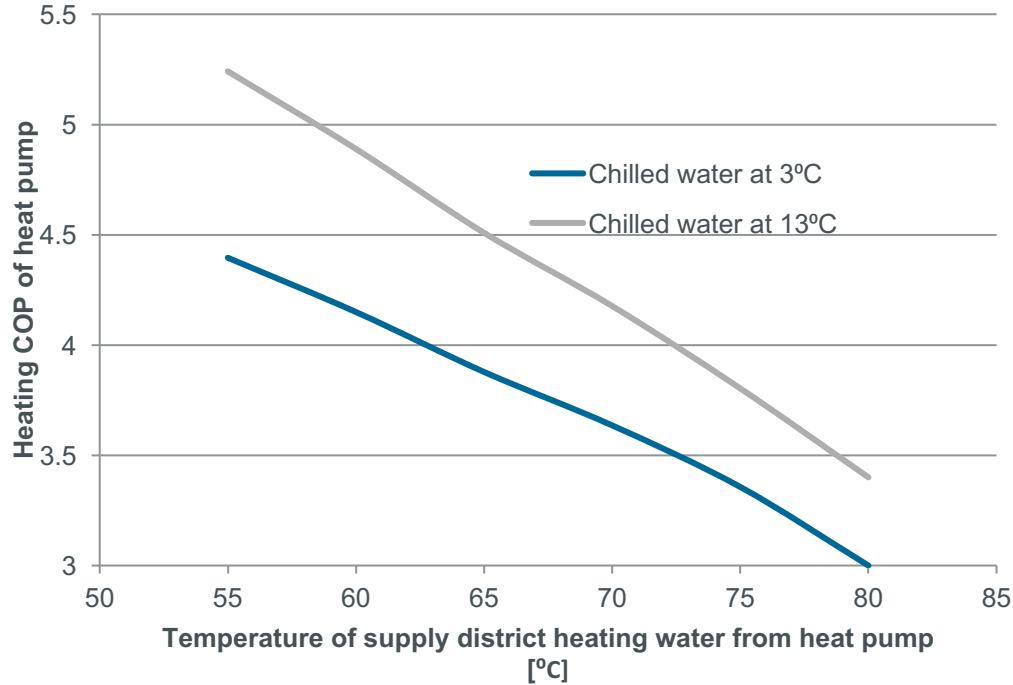


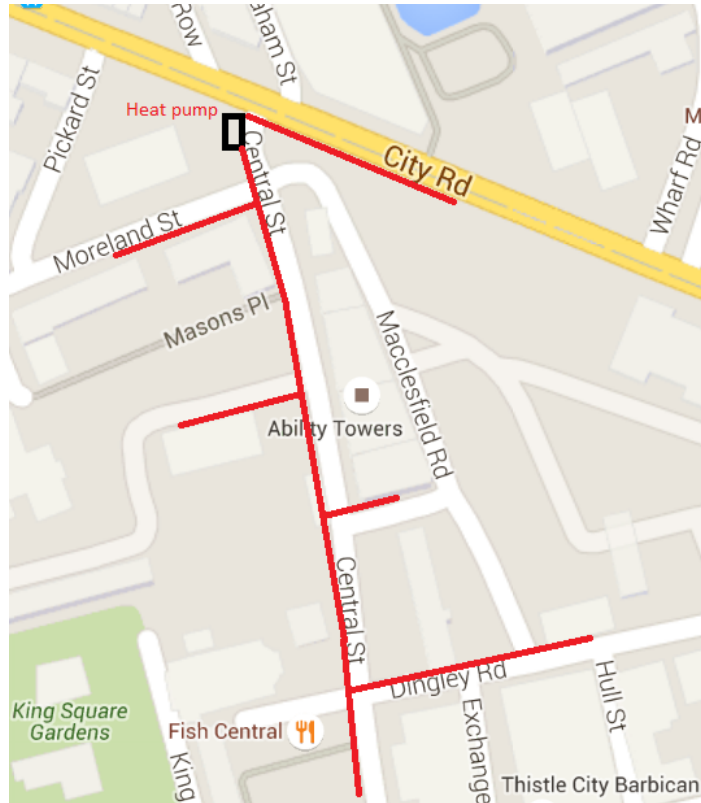
1000 kW

Underground  
Ventilation shaft



# 2 stage piston heat pump





700 kW of cooling (can be reversed in summer)

300 kW of electricity

**1000 kW heating**

District heating water: 55°C - 75°C

Yearly heating COP: 3 – 4.5

Payback of heat pump only: 2 - 3 years

Payback of total project: 8 - 10 years

**New landmark installation  
for urban heat recovery**

**Lower energy cost for 10  
council flat blocks**

**Reduction of CO<sub>2</sub>  
emissions**

**District heating water up to  
95°C**

**Heat pump outlet  
temperature up to 80°C**

**Containerised solution with  
ammonia absorber to  
eliminate ammonia smell to  
surrounding area**

**New area of applications**